Brown and Caldwell
Phoenix, Arizona USA
Platinum Pipe Award Honorable Mention - Use of software features and model creativity

Knight had utilized AFT’s Chempak fluid database to define the digester gas mixture to accurately capture the gas fluid properties as the gas undergoes temperature and pressure changes. The model itself was a single-phase system (Figure 1).

After he modeled the system, Knight analyzed data collected from three simulation scenarios. His first scenario simulated the system as it is predicted to run. The second simulation reflected the system with normal operational flow from the digester units but no boilers operating and normal flow to the waste burners. The final scenario reflected the worst-case scenario to determine the maximum digester operation pressure with no flow returning into the storage tank, no boilers operating, and the maximum flow through the waste burner units.

During the worst-case scenario simulation, Knight identified the pipes max flow capacity to be 1,250 ft³/min (35.4 m³/min) and they would need a minimum of 4 inches (10 cm) of water column at the waste gas burner inlets. The AFT Arrow model predicted the digester set point pressure to be 22 inches (56 cm) of water column with relief valves opening at 30 inches (76 cm) of water column. This would provide a safety margin of 8 inches (20 cm) of water column before the digester gas would be vented.

With the AFT Arrow model, Knight was able to successfully model and simulate the additional digester units for the treatment facility’s expansion as well as provide the project’s future engineers with an accurate and reliable system model.

*** AFT note to readers: ***

This AFT Arrow case study is part of a 2-part case study by Tyler Knight of Brown and Caldwell. The additional part was created in AFT Fathom where a model was created to determine if existing pumps and boilers could maintain heat reservoir loop flow and temperature if the system was expanded. This AFT Arrow case study looks at the digester gas that was claimed from the digester units. While the two models work independently of each other, it is a great reflection of how companies around the world utilize multiple AFT products to reach end goals.
Brown and Caldwell is the largest engineering and construction firm solely focused on the U.S. water and environmental sectors. Creative designs and progressive solutions have helped municipal, federal and private organizations overcome their most complex environmental challenges. They offer a comprehensive range of engineering, scientific, consulting and construction services.