

The background of the cover is a photograph of an industrial facility, likely a refinery or chemical plant. It features a complex network of large, silver-colored metal pipes, some of which are insulated with white material. In the lower right, there is a piece of industrial machinery with a blue handwheel and various valves. The scene is brightly lit, with a warm, golden glow from the top left corner, suggesting sunlight. The overall composition is dynamic and technical.

AFT ArrowTM 8

Quick Start Guide

Metric Units

Dynamic solutions for a fluid worldTM

AFT
Applied Flow Technology

AFT ArrowTM

Quick Start Guide

Metric Units

AFT Arrow Version 8
Compressible Pipe Flow Modeling



*Dynamic solutions for a fluid world*TM

CAUTION!

AFT Arrow is a sophisticated pipe flow analysis program designed for qualified engineers with experience in pipe flow analysis and should not be used by untrained individuals. AFT Arrow is intended solely as an aide for pipe flow analysis engineers and not as a replacement for other design and analysis methods, including hand calculations and sound engineering judgment. All data generated by AFT Arrow should be independently verified with other engineering methods.

AFT Arrow is designed to be used only by persons who possess a level of knowledge consistent with that obtained in an undergraduate engineering course in the analysis of pipe system fluid mechanics, have been trained in the specialized field of gas dynamics, and are familiar with standard industry practice in pipe flow analysis.

AFT Arrow is intended to be used only within the boundaries of its engineering assumptions. The user should consult the AFT Arrow Help System for a discussion of all engineering assumptions made by AFT Arrow.

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Introducing AFT Arrow

Welcome to AFT Arrow™ 8, Applied Flow Technology's powerful compressible pipe flow modeling tool. With AFT Arrow you can model compressible flow in complex pipe networks, and include the complicating effects of real gas behavior, heat transfer, gas mixing, and sonic choking at one or more locations. In addition, it includes steam property calculation from the most respected source, the ASME Steam Tables. These capabilities will allow you to properly understand the behavior of your gas system.

AFT Arrow performs a complete mass, momentum and energy balance on your pipe system. It implements a sophisticated solution engine that marches down pipes, offering superior accuracy to commonly used lumped methods. The engineer accesses these capabilities through an advanced graphical interface.

AFT Arrow 8 has two available add-on modules which extend AFT Arrow's extensive modeling capabilities into new areas.

- The Goal Seek & Control (GSC) module allows the engineer to perform multi-variable goal seeking and simulate control system functions.
- The Automated Network Sizing (ANS) module automates the process of sizing pipes and ducts in a complex network based on required conditions, such as maximum pressure or minimum flow, to reduce cost or weight.

AFT Arrow is a proven tool which provides the engineer with an extremely broad and powerful feature set ready to tackle the most demanding analysis problems.

Modeling capabilities

AFT Arrow can be used to model a wide variety of compressible flow systems. AFT Arrow consists of the standard version plus two optional add-on modules.

AFT Arrow 8 capabilities

- Open and closed (recirculating) systems
- Network systems that branch or loop, with no limit on the number of loops
- Pressure-driven systems
- Compressor or fan-driven systems, including multiple compressor/fans in parallel or in series
- Compressor/fans with variable speed, controlled pressure, controlled flow, and a fixed compression ratio
- Systems with pressure and/or flow control valves
- Systems with valves closed and compressor/fans turned off
- Heat transfer analysis and system energy balance
- Systems with non-ideal gases
- Systems that experience sonic choking, including multiple sonic choking points
- Systems with non-reacting flow stream mixing and user-defined mixtures with NIST REFPROP (or with optional Chempak)
- Systems with elevation changes or rotation such as in turbomachinery

Add-on module capabilities

- Multi-variable goal seeking and control simulation (GSC)
- Automated design of piping networks (ANS)

AFT Arrow provides hundreds of standard loss models for pipe system components, but also allows you to enter your own loss data. Variable loss models that depend on flow are also supported.

AFT Arrow provides two independent solution methods that can be run individually or in combination with each other to allow flexibility and cross-verification of results. In addition, AFT Arrow offers two lumped methods that offer improved computation speed with a slight loss in accuracy. Modeling of low to high pressure and low to high velocity systems can be performed. Sonic capabilities allow modeling of high velocity conditions such as in relief systems.

AFT Arrow can model a large range of gas systems including steam, natural gas, air, and chemical and petrochemical process gases. Support for real gases is offered through several generalized equation-of-state models, ASME Steam tables, NIST REFPROP, or the optional Chempak add-on.

Thermophysical property data

AFT Arrow derives physical properties from one of four sources. The first is the standard AFT Arrow set of gases which contains data for 28 common gases (called AFT Standard). The AFT Standard set is user customizable, but does not support gas mixing.

The second option is the ASME Steam database. ASME Steam offers improved accuracy on steam calculations with a corresponding increase in model run time.

The third option is the NIST REFPROP database, first introduced in AFT Arrow 7. NIST REFPROP is licensed from the National Institute of Standards and Technology and is included in AFT Arrow. NIST REFPROP has a database of approximately 150 fluids.

The fourth option is the Chempak™ database. Chempak is licensed from Madison Technical Software and is offered as an optional add-on to AFT Arrow 8. Chempak has a database of approximately 600 gases.

NIST REFPROP and Chempak support gas mixing in two forms. First, users can create their own mixtures. These are called *static mixtures* and are defined before the model is run. Second, as flow streams of different composition mix, an entirely new gas mixture results. Its composition depends on the composition of the incoming streams as well as the relative flow rates. AFT Arrow updates the composition of this new mixture as the simulation progresses. For this reason, these mixtures are referred to as *dynamic mixtures*. AFT Arrow is restricted to non-reacting gas mixture calculations.

Engineering assumptions in AFT Arrow

AFT Arrow is based on the following fundamental fluid mechanics assumptions:

- Compressible flow
- All gases are superheated
- Steady-state conditions
- One-dimensional flow
- No chemical reactions
- Supersonic flow does not exist in the system

AFT Arrow allows you to change the gravitational acceleration of the system, a feature useful for aerospace vehicle applications or pipe systems that are designed for extraterrestrial environments.

AFT Arrow Primary Windows

The AFT Arrow window has five subordinate windows that work in an integrated fashion. Each is located on a separate, moveable tab. You work exclusively from one of these windows at all times. For this reason, they are referred to as *Primary Windows*.

Of the five Primary Windows, two are input windows, two are output windows, and one displays output and input information. Figure 1.1 shows the relationship between the Primary Windows.

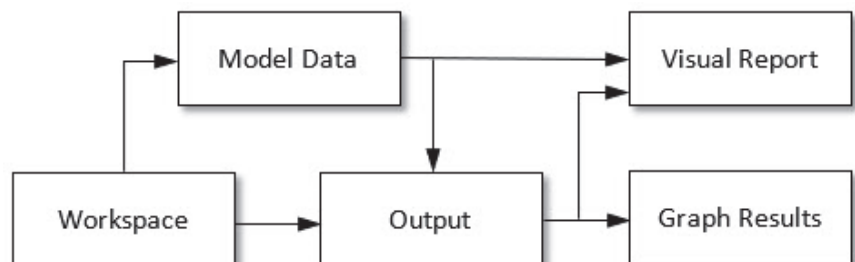


Figure 1.1 Primary Window workflow in AFT Arrow

Input windows

The two windows that function exclusively as input windows are the Workspace window and the Model Data window. These two windows, one graphical and the other text-based, work together to process model input data with immense flexibility. The tools that are provided in these two windows allow you to model a large variety of pipe networks.

The Visual Report window can function in support of both input and output data. As an input window, it allows you to see the input data superimposed on the pipe system schematic created on the Workspace.

Output windows

The two windows that function exclusively as output windows are the Output window and the Graph Results window. The Output window is text-based, while the Graph Results window is graphical. These two windows offer a powerful and diverse range of features for reviewing analysis results for modeling errors, gaining a deeper understanding of the pipe system's flow behavior, and preparing the results for documentation.

As an output window, Visual Report allows you to see the output results superimposed on the pipe system schematic created on the Workspace.

The five Primary Windows form a tightly integrated, highly efficient system for entering, processing, analyzing, and documenting compressible flow analyses of pipe networks.

Note: AFT Arrow will support dual monitors. You can click and drag any of the five Primary Window tabs off of the main Arrow window. Once you drag one of the Primary Windows off of the Arrow window, you can move it anywhere you like on your screen, including onto a second monitor in a dual monitor configuration. To add the Primary Window back to the main Arrow primary tab window bar, simply click the X button in the upper right of the Primary Window.

Flow Through an Orifice Example

This chapter is intended to give you the big picture of AFT Arrow's layout and structure. Other example model discussions are included in a Help file distributed with AFT Arrow called `ArrowExamples_Metric.chm`. It can be opened from the Help menu by choosing "Show Examples" and selecting "Metric Units...".

This example demonstrates a sample calculation to determine the maximum flow through a system where sonic choking occurs.

Topics covered

This example will cover the following topics:

- Model building basics
- Entering Pipe and Junction data
- Specifying System Properties and Solution Control
- Specifying Output Control
- Creating Visual Reports
- Graphing results

Required knowledge

No prior knowledge is required for this example.

Model file

This example uses the following file, which is installed in the Examples folder as part of the AFT Arrow installation:

- *Metric - Orifice Flow.aro* - AFT Arrow model file
- This example is also provided in English units in the “*US – Orifice Flow.aro*” model file.

This example will require you to build the model from scratch to help familiarize yourself with the steps required to build a complete model in AFT Arrow. Therefore, use this example model file as a reference only.

Problem statement

For this problem, steam flows from one tank to another, through an orifice.

The first pipe from the inlet tank to the orifice is 3 meters long and the second pipe leading from the orifice to the discharge tank is 6 meters long. Both pipes are Steel - ANSI, 2 inch, STD (schedule 40), and they are very well insulated (adiabatic).

The inlet tank has a pressure of 16 barG (1600 kPa(g)) and a temperature of 260 deg. C and is at an elevation of 0 meters. The discharge tank has a pressure of 0 barG (0 kPa(g)) and is at an elevation of 0 meters.

The orifice at the end of the first pipe has an area of 20 cm² and a K factor of 10.

Determine the following:

1. What is the maximum flow through the system?
2. What is the sonic (stagnation) pressure at the exit?
3. At the maximum flow, what is the sonic area at the orifice? At the discharge tank?

Step 1. Start AFT Arrow

- **To start AFT Arrow**, click Start on the Windows taskbar, and choose AFT Arrow from the AFT Arrow 8 folder. (This refers to the standard menu items created by a setup. You may have chosen to specify a different menu item).

As AFT Arrow is started, the Arrow Startup window appears, as shown in Figure 2.1. This window provides you with several options you can choose before you start building a model.

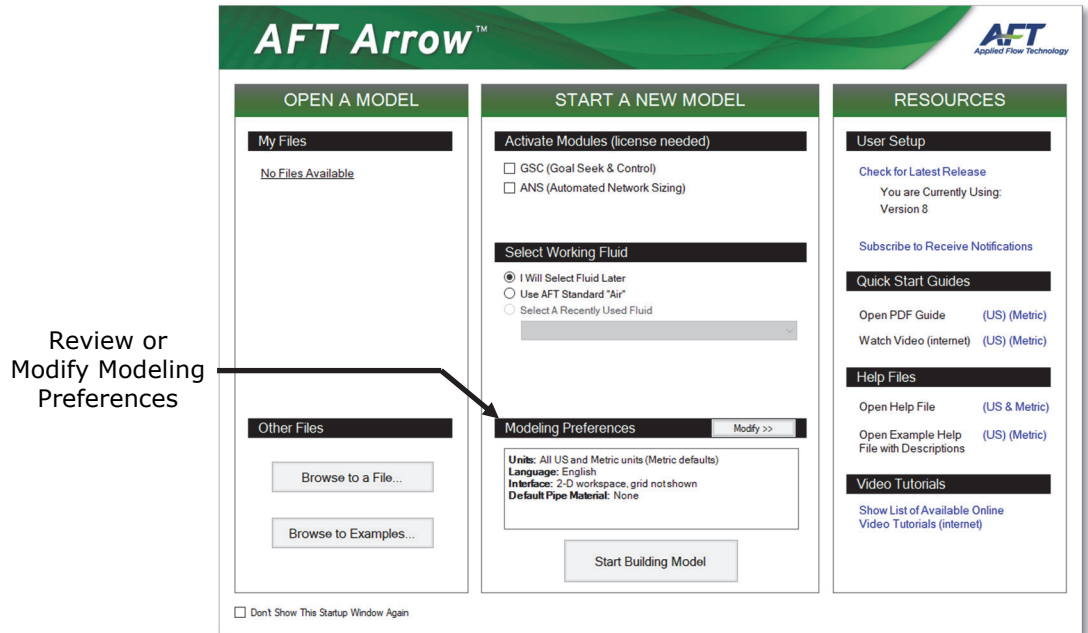


Figure 2.1 Startup Window with Modeling Preferences Collapsed

Some of the actions available are:

- Open a recent model, browse to a model, or browse to an Example
- Activate an Add-on Module
- Select AFT Standard Air or a recently used fluid
- Review or modify Modeling Preferences
 - Select a Unit System
 - Filter units to include Common Only or Common Plus Selected Industries
 - Choose a Grid Style
 - Select a Default Pipe Material

- Access other Resources, such as Quick Start Guides, Help Files, and Video Tutorials

If this is the first time that you have started AFT Arrow, Modeling Preferences will be expanded in the middle section of the Startup Window, as shown in Figure 2.2. If this is not the first time that you have started AFT Arrow, the Startup Window will appear with Modeling Preferences collapsed, as shown in Figure 2.1.

When collapsed, you can view your current Modeling Preferences at the bottom of Start a New Model. To further review or adjust your preferences, click the “Modify>>” button (see Figure 2.1).

The screenshot shows the AFT Arrow 8 Startup Window. The window is divided into three main sections: START A NEW MODEL, MODELING PREFERENCES, and RESOURCES. The MODELING PREFERENCES section is expanded, showing options for Units, Language, 2D or Isometric Workspace, and Pipe Material. The Units section is further expanded, showing the Unit System (Both with Metric Defaults is selected) and the Filter (Common Only is selected). The RESOURCES section contains links for User Setup, Quick Start Guides, Help Files, and Video Tutorials. The START A NEW MODEL section contains options for Activate Modules, Select Working Fluid, and Modeling Preferences. A Start Building Model button is at the bottom of the START A NEW MODEL section. A checkbox for 'Don't Show This Startup Window Again' is at the bottom left.

AFT Arrow™ Applied Flow Technology

START A NEW MODEL

Activate Modules (license needed)

☐ GSC (Goal Seek & Control)

☐ ANS (Automated Network Sizing)

Select Working Fluid

☒ I Will Select Fluid Later

☐ Use AFT Standard "Air"

☐ Select A Recently Used Fluid

Modeling Preferences

Units: All US and Metric units (Metric defaults)
Language: English
Interface: 2-D workspace, grid notshown
Default Pipe Material: None

Start Building Model

☐ Don't Show This Startup Window Again

MODELING PREFERENCES

Units

Unit System

☐ US Only ☐ Both with US Defaults

☐ Metric Only ☒ Both with Metric Defaults

Filter

☐ All Units

☒ Common Only

☐ Common Plus Selected Industries

☐ Ducting ☐ Compressed Air

☐ Pipeline

^^ Show Sample Units ^^

Language

2D or Isometric Workspace

Pipe Material

Note: For complete preferences, select User Options from the Tools menu

Remember My Preferences and Hide Discard and Hide

RESOURCES

User Setup

Check for Latest Release

You are Currently Using:
Version 8 (2020.02.11) RC 1

Subscribe to Receive Notifications

Quick Start Guides

Open PDF Guide (US) (Metric)

Watch Video (internet) (US) (Metric)

Help Files

Open Help File (US & Metric)

Open Example Help File with Descriptions (US) (Metric)

Video Tutorials

Show List of Available Online Video Tutorials (internet)

Figure 2.2 Startup Window with Modeling Preferences Expanded

With Modeling Preferences expanded, as in Figure 2.2, select “Both with Metric Defaults” under Unit System. Select “Common Only” under Filter to show only commonly used units, instead of “All Units.”

You can “Show Sample Units” to see which units will be included based on your selections, as shown in Figure 2.3.

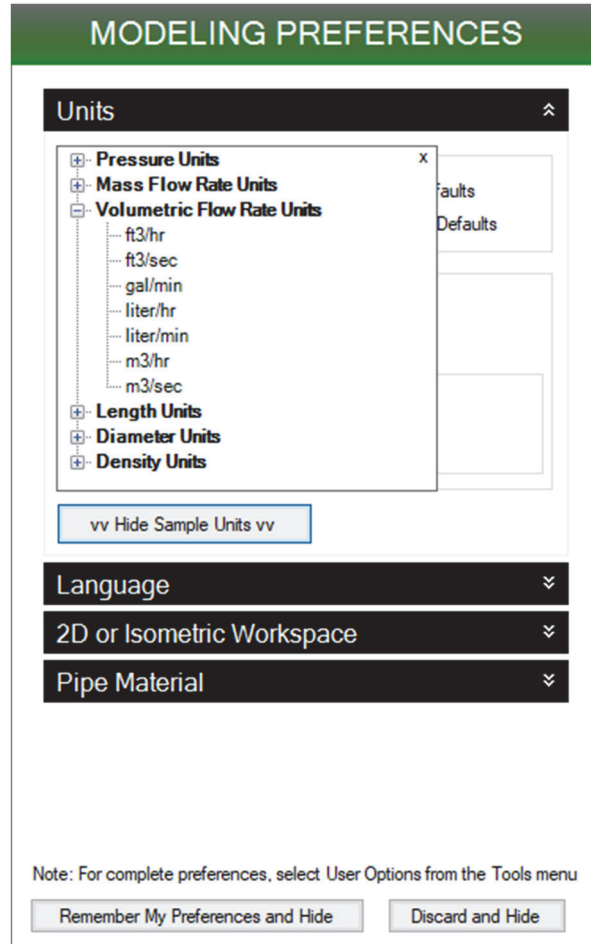


Figure 2.3 Show Sample Units with “Common Only” Selected

The other Filter option is “Common Plus Selected Industries,” which will add units from the industries that you select. Once you have finished modifying your Modeling Preferences, click “Remember My Preferences and Hide.” Now that your unit preferences are set, click “Start Building Model.”

The Workspace window is the initial active (large) window, as seen in Figure 2.6. The five tabs in the AFT Arrow window represent the five

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primary windows. Each Primary Window contains its own toolbar that is displayed directly beneath the Primary Window tabs.

The Workspace window

The Workspace window is the primary vehicle for building your model. This window has three main areas: the Toolbox, the Quick Access Panel, and the Workspace itself. The Toolbox is the bundle of tools on the far left. The Quick Access Panel is displayed on the far right. It gives easy access to a variety of features such as the Scenario Manager, the Checklist Panel, and viewing pipe and junction properties. The Workspace takes up the rest of the window.

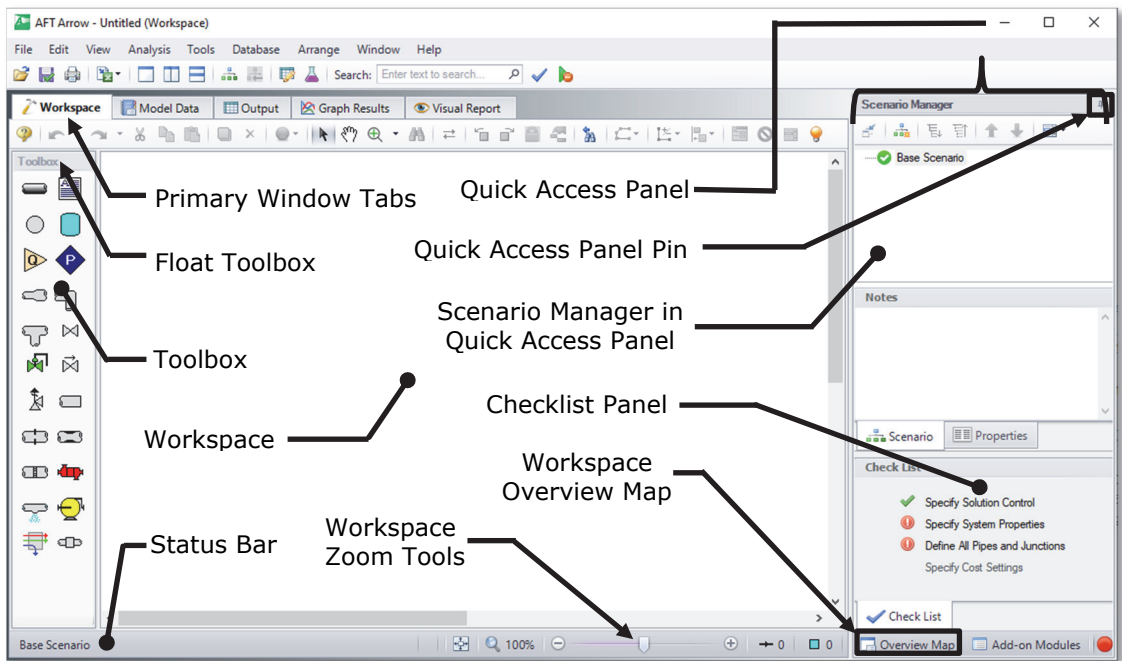


Figure 2.4 The Workspace window is where the model is built. The other four Primary Windows are found on the tabs along the top of the Workspace. The Status Bar shows the model status

You will build your pipe flow model on the Workspace using the Toolbox tools. At the top of the Toolbox is the Float Toolbar. From here, you can choose the location of the Toolbox in reference to the Workspace by clicking and dragging the Float Toolbar. Below the Float

Toolbar are two drawing tools. The Pipe Drawing tool, on the upper left, is used to draw new pipes on the Workspace. Next to this tool is the Annotation tool. The Annotation tool allows you to create annotations and auxiliary graphics.

Below the two drawing tools are twenty icons that represent the different types of junctions available in AFT Arrow. Junctions are components that connect pipes, and influence the pressure or flow behavior of the pipe system. The twenty junction icons can be dragged from the Toolbox and dropped onto the Workspace.

When you hold your mouse pointer over any of the Toolbox tools, the Toolbox tooltips identify the tool's function.

Unpinning the Quick Access Panel

By default, the Quick Access Panel is pinned to the Workspace window so it is always displayed. The Quick Access Panel can be unpinned so it is only displayed when the mouse is moved over the tab displayed on the right edge of the Workspace window. Unpin the Quick Access Panel by clicking on the picture of the pin displayed in the top right corner of the Quick Access Panel (see Figure 2.4). For the remainder of the examples in this guide, the Quick Access Panel will be unpinned.

Step 2. Lay out the model

To lay out the orifice flow model, you will place three junctions on the Workspace. Then you will connect the junctions with pipes.

A. Place a tank

- **To start, drag a Tank junction from the Toolbox** and drop it on the Workspace. Figure 2.5a shows the Workspace with one tank.

Objects and ID numbers

Items placed on the Workspace are called *objects*. All objects are derived directly or indirectly from the Toolbox. AFT Arrow uses three types of objects: *pipes*, *junctions* and *annotations*.

All pipe and junction objects on the Workspace have an associated ID number. For junctions, this number is, by default, placed directly above the junction and prefixed with the letter “J”. Pipe ID numbers are prefixed with the letter “P”. You can optionally choose to display either

or both the ID number and the name of a pipe or junction. You also can drag the ID number/name text to a different location to improve visibility.

The tank you have created on the Workspace will take on the default ID number of 1. You can change this to any desired integer greater than zero but less than 100,000.

Editing on the Workspace

Once on the Workspace, junction objects can be moved to new locations and edited using the features on the Edit menu. Cutting, copying, and pasting are all supported. Undo is available for all formatting and arrangement actions on the Workspace.

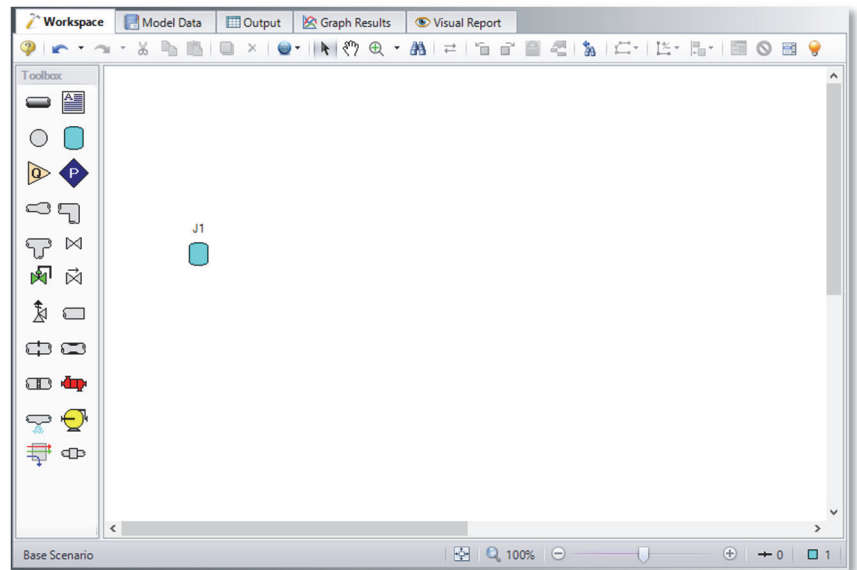


Figure 2.5a Walk through model with first junction placed

B. Place the other junctions

If the new junction type you want to add already exists on the Workspace, you have the option of duplicating that junction. You do this by choosing Duplicate from the Edit menu.

Drag an Orifice junction from the Toolbox and drop it somewhere to the right of the Tank junction (see Figure 2.5b). Then, either duplicate the first tank, or drag a new Tank junction onto the Workspace. Place the

new tank somewhere to the right of the Orifice junction (see Figure 2.5b).

Note: The relative location of objects in AFT Arrow is not important. Distances and heights are defined through dialog boxes. These relative object locations on the Workspace establish the connectivity of the objects, but have *no bearing on the actual length or elevation relationships*. The Isometric Pipe Drawing Mode (see Chapter 3) can be used to visually represent the three-dimensional nature of a system.

If the icons do not line up exactly, the calculations will not be affected. However, your model may have a nicer appearance if the icons line up. You can align the icons by using the align features selected from the Arrange menu.

Your model should now appear similar to that shown in Figure 2.5b.

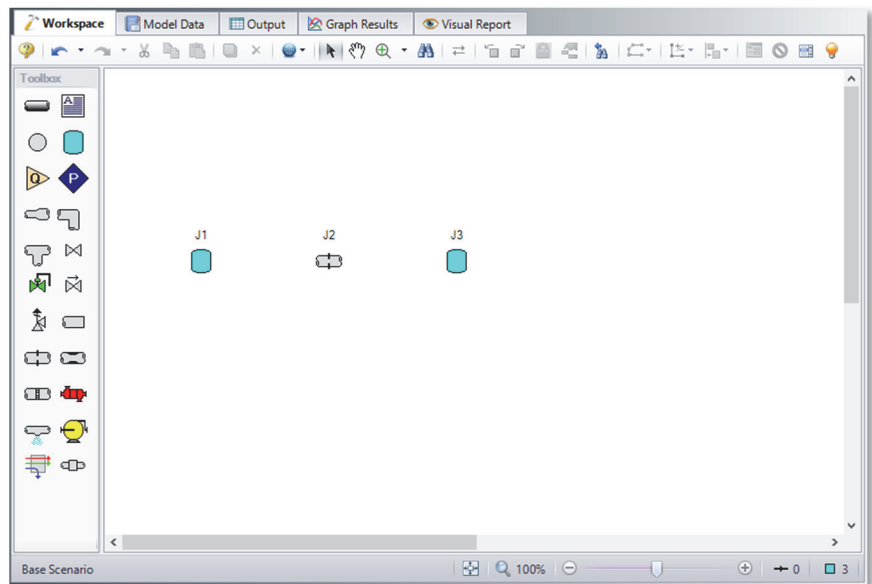


Figure 2.5b Walk through model with all junctions placed

Before continuing, save the work you have done so far. Choose “Save As” from the File menu and enter a file name (Orifice Flow, perhaps) and AFT Arrow will append the “.aro” extension to the file name.

C. Draw a pipe between J1 and J2

Now that you have three junctions, you need to connect them with pipes.

- **To create a pipe,** click the Pipe Drawing Tool icon on the Toolbox. The pointer will change to a crosshair when you move it over the Workspace. Draw a pipe below the junctions, similar to that shown in Figure 2.5c.

The pipe object on the Workspace has an ID number (P1) that is shown near the center of the pipe.

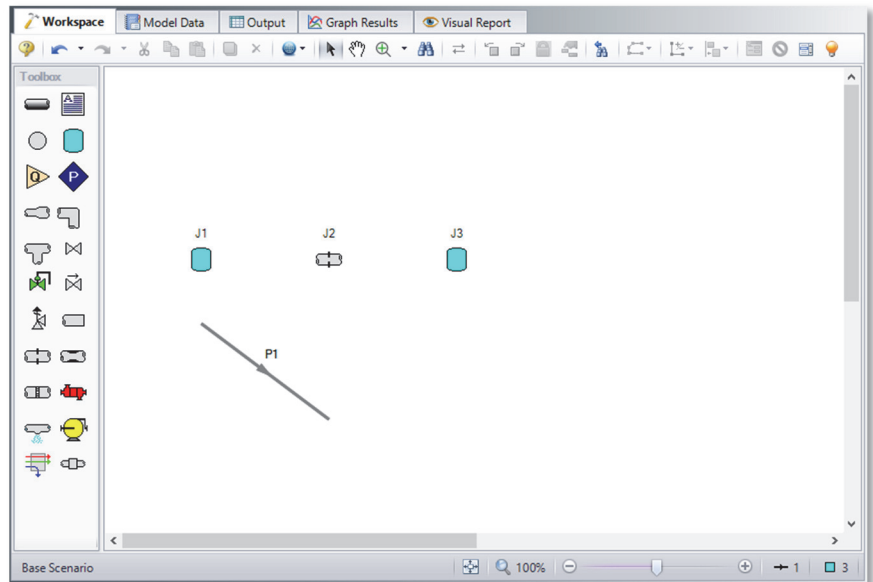


Figure 2.5c Walk through model with first pipe drawn

- **To place the pipe between J1 and J2,** use the mouse to grab the pipe in the center, drag it so that its left endpoint falls within the J1 Tank icon, then drop it there (see Figure 2.5d). Next, grab the right endpoint of the pipe and stretch the pipe, dragging it until the endpoint terminates within the J2 Orifice icon (see Figure 2.5e).

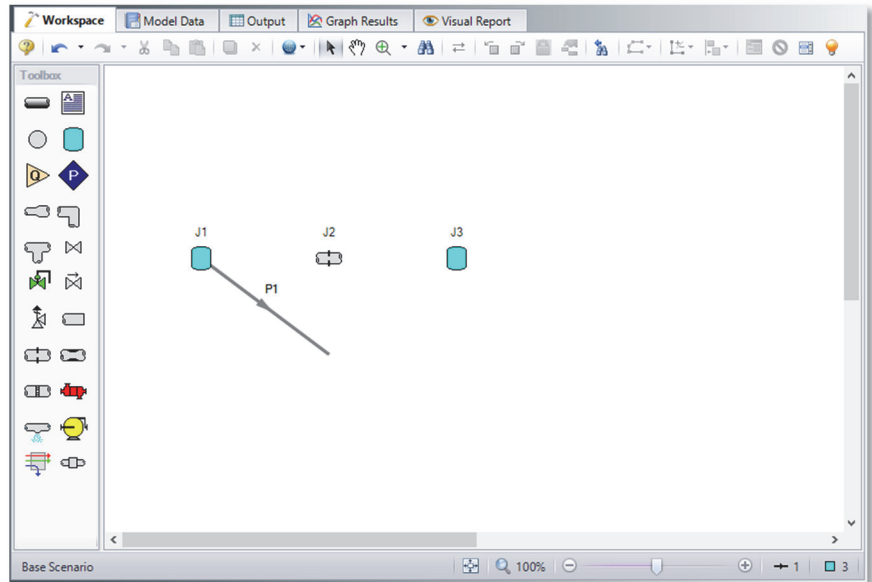


Figure 2.5d Walk through model with pipe partially connected

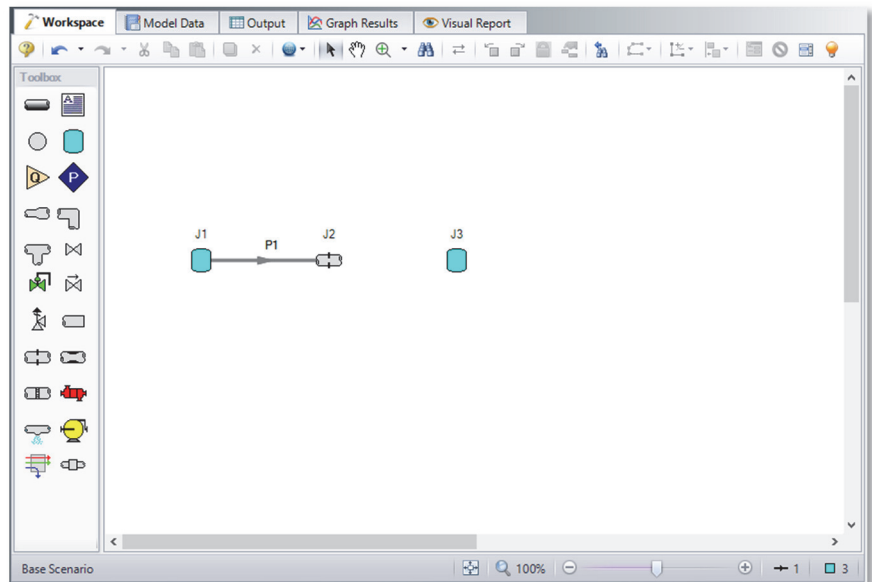


Figure 2.5e Walk through model with first pipe connected

Reference positive flow direction

There is an arrow on each pipe that indicates the reference positive flow direction for the pipe. AFT Arrow assigns a flow direction corresponding to the direction in which the pipe is drawn.

You can reverse the reference positive flow direction by choosing Reverse Direction from the Arrange menu or selecting the reverse pipe direction button on the Toolbar.

In general, the reference positive flow direction is used for reference purposes only and need not be the actual flow direction. However, when used with compressors/fans and certain other junction types, the pipes must be in the correct flow direction because that is how AFT Arrow determines which side is suction and which is discharge. If the reference positive direction is the opposite of that obtained by the Solver, the output will show the flow rate as a *negative number*.

D. Add the remaining pipe

A faster way to add a pipe is to draw it directly between the desired junctions.

- **Activate the Pipe Drawing Tool again**, position the mouse pointer on the J2 Orifice, then press and hold the left mouse button. Stretch the pipe across to the J3 Tank, and then release the mouse button. Your model should now look similar to Figure 2.5f.

At this point all the objects in the model are graphically connected. Save the model by selecting Save in the File menu or by clicking on the diskette button on the Main Toolbar.

Note: Some users find it desirable to lock objects to the Workspace once they have been placed. This prevents accidental movement and disruption of the connections. You can lock all the objects by choosing Select All from the Edit menu, then selecting Lock Object from the Arrange menu. The lock button on the Workspace Toolbar will appear depressed indicating it is in an enabled state, and will remain so as long as any selected object is locked. Alternatively, you can use the grid feature and snap to grid. The grid options can be modified through the User Options window from the Tools menu.

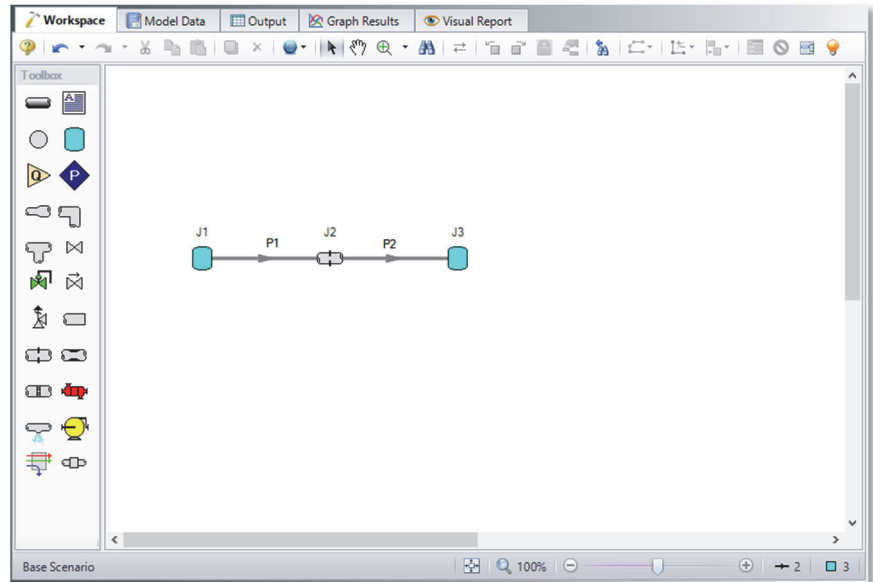


Figure 2.5f Walk through model with all objects placed

Step 3. Complete the Checklist requirements

- **Next, click the checkmark on the Toolbar** at the top of the AFT Arrow window. This opens the Checklist window (see Figure 2.6). The Checklist window (also simply called the Checklist) contains four or more items depending on which modules and features you may be using. Each item needs to be completed before AFT Arrow allows you to run the Solver.

The state of each Checklist item can also be seen by clicking the Model Status light on the Status Bar at the bottom right corner of the AFT Arrow window (see Figure 2.4). This will cause the Checklist to be displayed in the Quick Access Panel window to the right of the Workspace. The Checklist can also be opened from the View menu. Once the Checklist is complete, the Model Status light in the lower right corner turns from red to green.

A. Specify solution control

The first Checklist item, Specify Solution Control, is always checked when you start AFT Arrow because AFT Arrow assigns default solution control parameters. In general, you do not need to adjust these values. If necessary, you can make adjustments by opening the Solution Control window from the Analysis menu.

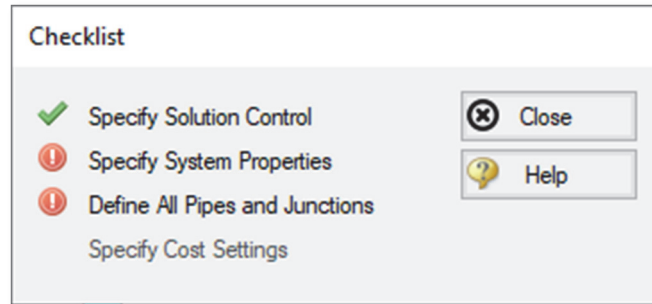


Figure 2.6 The Checklist window tracks the defined and undefined model input

B. Specify system properties

The second item on the Checklist is Specify System Properties. To complete this item, you must open the System Properties window. This window allows you to select your fluid(s) as well as gravitational acceleration and atmospheric pressure.

You can select a fluid from the standard AFT Arrow fluid database (AFT Standard), select ASME Steam, select multiple fluids, and/or create mixtures using the Chempak database (an optional add-on to AFT Arrow), or create custom fluids. Custom fluids are created by opening the Fluid Database window from the AFT Arrow Database menu or by clicking the Edit Fluid List button in the System Properties window.

- **Select System Properties from the Analysis menu** to open the System Properties window (see Figure 2.7). For this example, use the AFT Standard Database and select “Steam” in the upper list, then click the “Add to Model” button. Leave the equation of state model as “Redlich-Kwong” and the enthalpy model as “Generalized”.
- **Open the Checklist** once more or observe the Checklist Panel and you should now see the second item checked off.

C. Specify cost settings

Skipping the third Checklist item for the moment, the fourth Checklist item, Cost Settings, is always deactivated when you start AFT Arrow. The Cost Settings window provides a way to define energy costs, and the types of costs to be included in the cost calculations. By default, the cost calculation is turned off, and hence nothing further is required for this Checklist item.

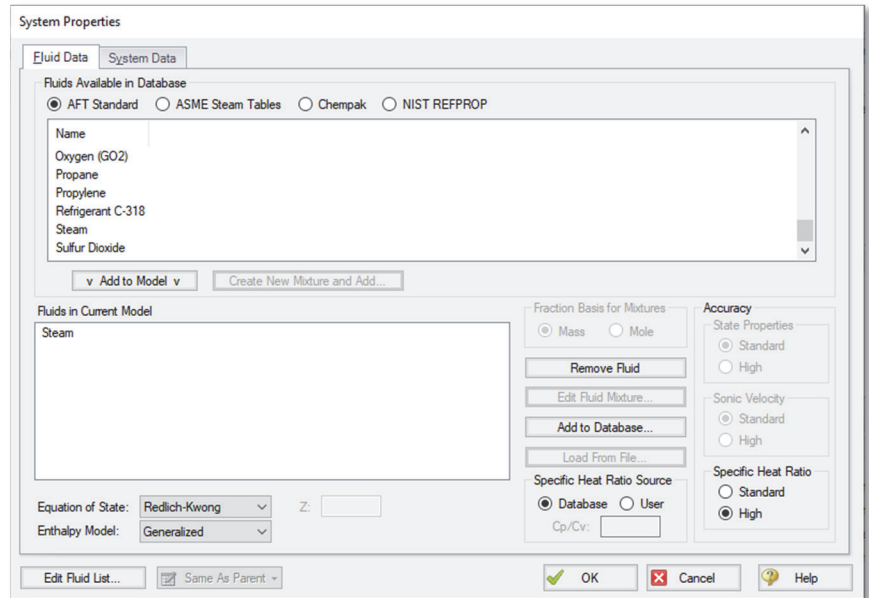


Figure 2.7 The System Properties window lets you select gases for the model and create mixtures

Step 4. Define the model components (Checklist item #3)

The third item on the Checklist, “Define All Pipes and Junctions”, is not as straightforward to satisfy as the other three. This item includes the required input data and connectivity for all pipes and junctions.

Object status

Every pipe and junction has an object status. The object status tells you whether the object is defined according to AFT Arrow's requirements. To see the status of the objects in your model, click the light bulb icon on the Workspace Toolbar (alternatively, you could choose “Show Object

Status” from the View menu). Each time you click the light bulb, “Show Object Status” is toggled on or off.

When “Show Object Status” is on, the ID numbers for all undefined pipes and junctions are displayed in red on the Workspace. Objects that are completely defined have their ID numbers displayed in black. (These colors are configurable through User Options from the Tools menu.)

Because you have not yet defined the pipes and junctions in this sample problem, all the objects' ID numbers will change to red when you turn on “Show Object Status”.

Showing undefined objects

Another useful feature is the Undefined Objects list (Figure 2.8). This can be opened from the View menu by clicking on “List Undefined Objects” or by clicking on “Define All Pipes and Junctions” on the Checklist. Here all objects with incomplete information are listed. Clicking on an undefined pipe or junction will display the property data that is missing. Click the Close button to stop showing this window.

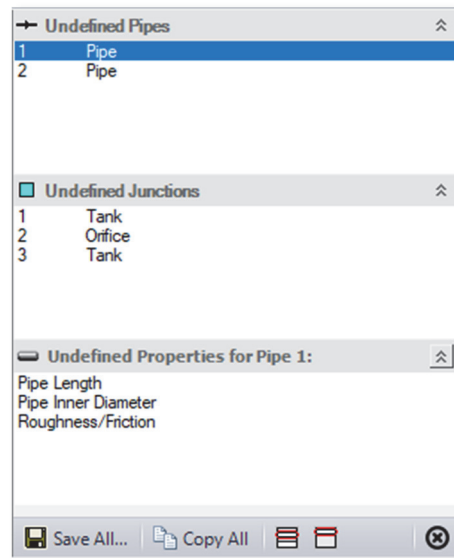


Figure 2.8 The Undefined Objects list lets you see the undefined properties for each undefined object

A. Define Tank J1

- **To define the first tank**, open the J1 Tank Properties window (Figure 2.9) by double-clicking on the J1 icon. The pipe table should show you that Pipe 1 is connected to this tank (click the Loss Coefficients tab to display the pipe table).

Note: You can also open an object's Properties window by selecting the object (clicking on it) and then either pressing the Enter key, double-clicking the object, or clicking the Open Pipe/Junction Window icon on the Workspace Toolbar.

Tank Properties

Number: 1

Name: Inlet Tank

Database List:

Copy Data From Jct...

Elevation: 0 meters

Tank Model | Loss Coefficients | Optional | Design Alerts | Notes | Status

Tank Conditions

Fluid: Steam

Pressure: 16 barG

Temperature: 250 deg. C

☐ Balance Energy in Tank

OK Cancel Jump... Help

Figure 2.9 Properties window for Tank J1

- **Enter a pressure of 16 barG (1600 kPa(g)).** This tank will represent the supply tank upstream of the orifice. You can assign any unit of pressure found in the adjacent drop-down list of units. Enter a temperature of 260 deg. C and an elevation of 0 meters.

Note: You can choose default units for many parameters (such as meters for length) in the Tools/User Options window under Preferred Units.

You can give the component a name, if desired, by entering it in the Name field at the top of the window. In Figure 2.9, the name of this tank is Inlet Tank. By default, the junction's name indicates the junction type. The name can be displayed on the Workspace, Visual Report or in the Output.

Most junction types can be entered into a custom database allowing the junction to be used multiple times or shared between users. To select a junction from the custom database, choose the desired junction from the Database List in the junction's Properties window. The current junction will get the properties from the database component.

The "Copy Data From Jct..." list will show all the junctions of the same type in the model. This will copy the user-selected parameters from a specified existing junction in the model to the current junction.

Using the folder tabs in the Properties windows

The information in the Pipe and Junction Properties windows is grouped into several categories (or folders) and placed on separate tabs. Click the folder tab to bring its information forward. Figure 2.9 is an example of a Tank's Properties window.

Click the Loss Coefficients folder tab in the Properties window of J1 to show the pipe table. The pipe table allows you to specify entrance and exit loss factors for each pipe connected to the tank (in this case there is only one). The default selection is for the loss factors to be specified as zero. To change the loss factors later, click within the pipe table and enter the loss.

The Optional folder tab allows you to enter different types of optional data. You can select whether the junction number, name, or both are displayed on the Workspace. Some junction types also allow you to specify an initial pressure and temperature guess, as well as other junction-specific data.

Each junction has a folder tab for notes, allowing you to enter text describing the junction or documenting any assumptions.

The highlight feature displays all the required information in the Properties window in light blue. The highlight is on by default. You can toggle the highlight off and on by double-clicking anywhere in the window above the folder tabs or by pressing the F2 key. The highlight

feature can also be turned on or off by selecting “Highlight in Pipe and Jct Windows” on the View menu.

- **Click OK.** If “Show Object Status” is turned on, you should see the J1 ID number turn black again, telling you that J1 is now completely defined.

The Inspection feature

You can check the input parameters for J1 quickly, in read-only fashion, by using the Inspection feature. Position the mouse pointer on the J1 tank icon and hold down the right mouse button. The inspection window appears, as shown in Figure 2.10.

Inspecting is a faster way of examining the input in an object than opening the Properties window.

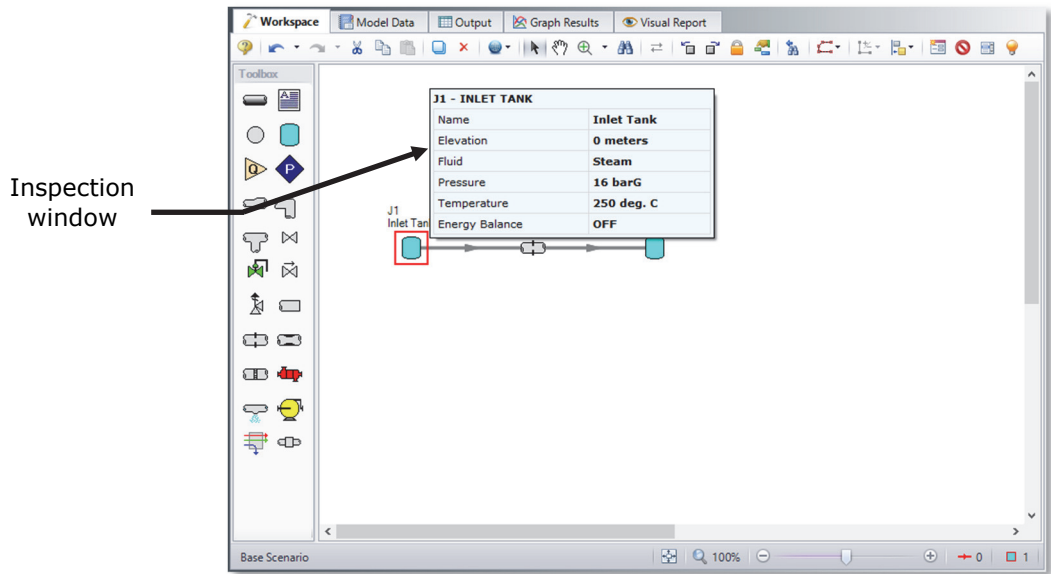


Figure 2.10 Inspecting from the Workspace with the right mouse button

B. Define other junctions

- **Next, open the Properties window for Orifice junction J2.** Enter the Orifice Type as User Specified, and the Subsonic Loss Model as constant

K Factor. Enter the orifice area as 20 cm², the K factor as 10, and the elevation as 0 meters (see Figure 2.11).

- **Open the J3 Tank junction** and change the name to Discharge Tank. Then enter a pressure of 0 barG (0 kPa(g)), a temperature of 260 deg. C and an elevation of 0 meters.
- **Save the model** again before proceeding.

Figure 2.11 Properties window for Orifice J2

C. Define Pipe P1

Data for pipes and junctions can be entered in any order. In this example, the junctions were done first. The next step is to define all the pipes. To open the Pipe Properties window, double-click the pipe object on the Workspace.

- **First, open the Pipe Properties window for Pipe P1** (see Figure 2.12). For Pipe P1 enter Steel - ANSI, 2 inch (5.25 cm ID), STD (schedule 40), Standard friction model, and a length of 3 meters.

The Pipe Properties window

The Pipe Properties window offers control over all important flow and heat transfer parameters that are related to pipes.

The Inspect feature can be accessed not only from pipes and junctions located on the Workspace, but also from *within* the Properties window of each pipe (and certain junctions). This is helpful when you want to quickly check the properties of objects that connect to a pipe or junction whose Properties window you already have open.

To Inspect a junction connected to a given pipe, position the mouse pointer on the connected junction's ID number in that pipe's Properties window (located at the top right of the Pipe Properties window) and hold down the right mouse button. This process can be repeated for any junctions that state the upstream and downstream pipe in the junction's Properties window by holding the right mouse button on the pipe's ID number.

Figure 2.12 Properties window for Pipe P1

By double-clicking the connected junction number from a Pipe's Properties window, you can jump directly to the junction's Properties window. Or you can click the Jump button to jump to any other part of your model.

D. Define Pipe P2

- **Open the Properties window for Pipe 2** and specify Steel - ANSI, 2 inch, STD (schedule 40), Standard friction model, and a length of 6 meters. You will note that the pipe size and type is remembered from the previous pipe (this can be configured in the User Options window under Pipes and Junctions in the Parameters section). You can also choose the “Copy Data From Pipe...” dropdown and select the parameters from any other pipe to apply to this pipe.

After completing Pipe 2, the Checklist should now be complete.

E. Check pipes and junctions

- **Check if all the pipes and junctions are defined.** If all data is entered, the “Define Pipes and Junctions” Checklist item on the Quick Access Panel will have a check mark. If not, turn on the “Show Object Status” from the View menu, and open each undefined pipe and junction. The Status tab on each Properties window will indicate what information is missing.

F. Review Model Data

- **Before running the model, save it to file one more time.** It is also a good idea to review the input using the Model Data window.

Reviewing input in the Model Data window

The Model Data window is shown in Figure 2.13. To change to this window, you can click on the Model Data tab, select it from the Window menu, or press Ctrl + M. The Model Data window gives you a text-based perspective of your model. Selections can be copied to the clipboard and transferred into other Windows programs, saved to a formatted file, printed to an Adobe™ PDF, or printed out for review.

Data is displayed in three sections. The top is called the General data section, the middle is the Pipe data section and the bottom is the Junction data section. Each section is collapsible using the buttons at the top left of the section. Further, each section can be resized.

The Model Data window allows access to all Properties windows by double-clicking on any input parameter column in the row of the pipe or junction you want to access. You may want to try this right now.

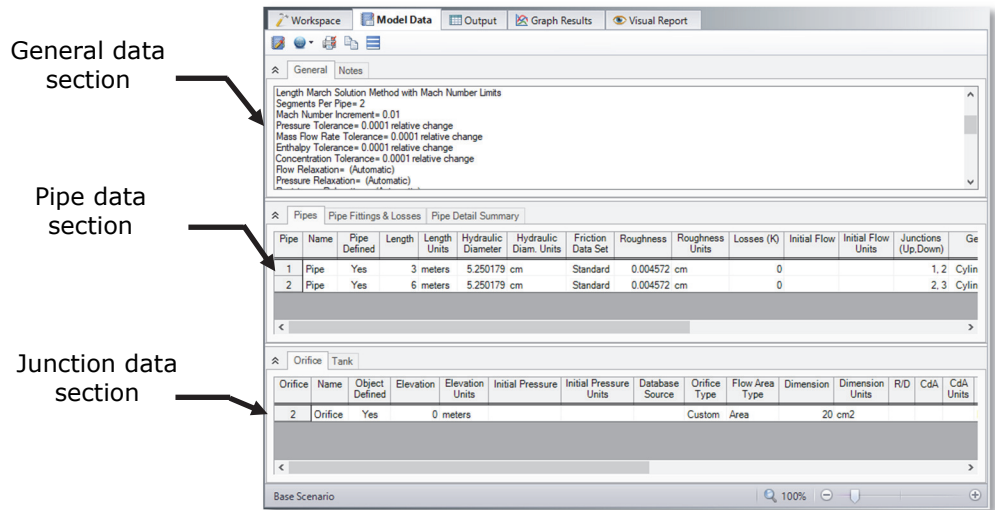


Figure 2.13 The Model Data window shows all input in text form

Step 5. Run the Solver

- Choose “Run Model” from the Analysis menu or click the arrow icon on the Main Toolbar. During execution, the Solution Progress window displays (see Figure 2.14). You can use this window to pause or cancel the Solver's activity. When the solution is complete, click the Output button and the text-based Output window will appear (see Figure 2.15). The information in the Output window can be reviewed visually, saved to file, exported to a spreadsheet-ready format, copied to the clipboard, printed to an Adobe PDF file, and printed out on the printer.

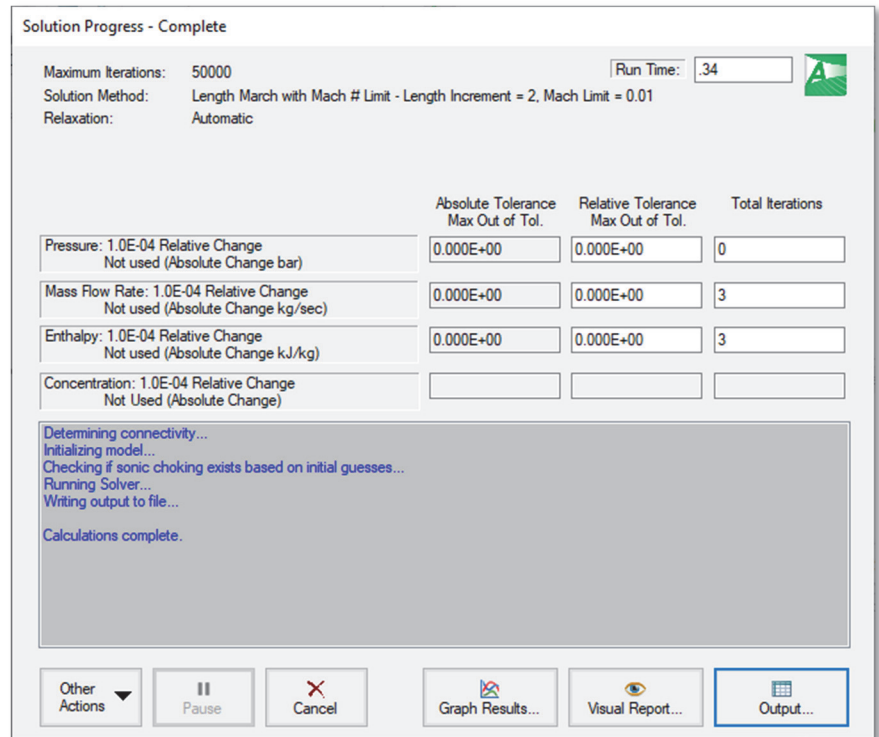


Figure 2.14 The Solution Progress window displays the convergence progress

Step 6. Review the output

The Output window (Figure 2.15) is similar in structure to the Model Data window. Three areas are shown, and you can expand or collapse each area by dragging the boundary between the areas up or down, or by clicking the arrow beside the area label. The items displayed in the tables are those items you choose in the Output Control window.

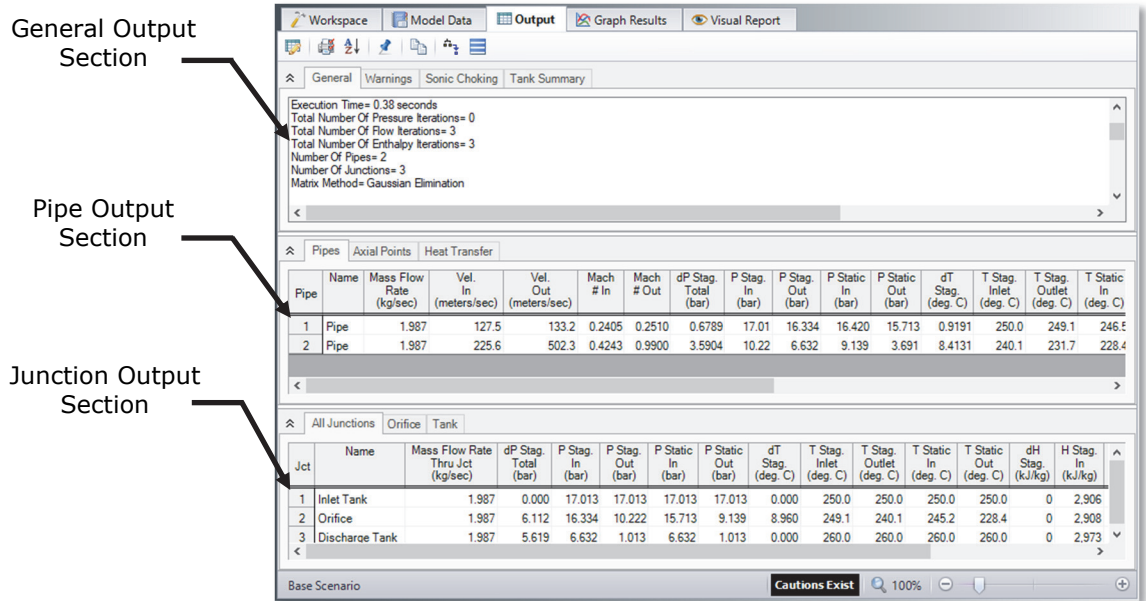


Figure 2.15 The Output window displays output in text form

This system chokes at the discharge tank. When a system chokes, Arrow will display the "Sonic Choking" tab in the General Output section (see Figure 2.16). This tab will appear when sonic choking occurs in the system, and will contain messages pertaining to the sonic choking conditions.

Because the flow is choked at the exit, the mass flow rate shown in the output reflects the maximum flow rate through the system for the given conditions. The maximum flow rate through this system is 1.98 kg/sec. The sonic pressure at the exit is 6.63 bar (663 kPa) (i.e., stagnation pressure at Pipe 2 outlet). The output in the junction data portion of the Output window shows the Sonic Area at the orifice is 8.89 cm², and the Sonic Area at the discharge tank is 21.64 cm². Since the system chokes at the discharge tank, and the connecting pipe, P2, has no restriction at the end, the sonic area is equal to the pipe physical area of the 2 inch, standard schedule pipe.

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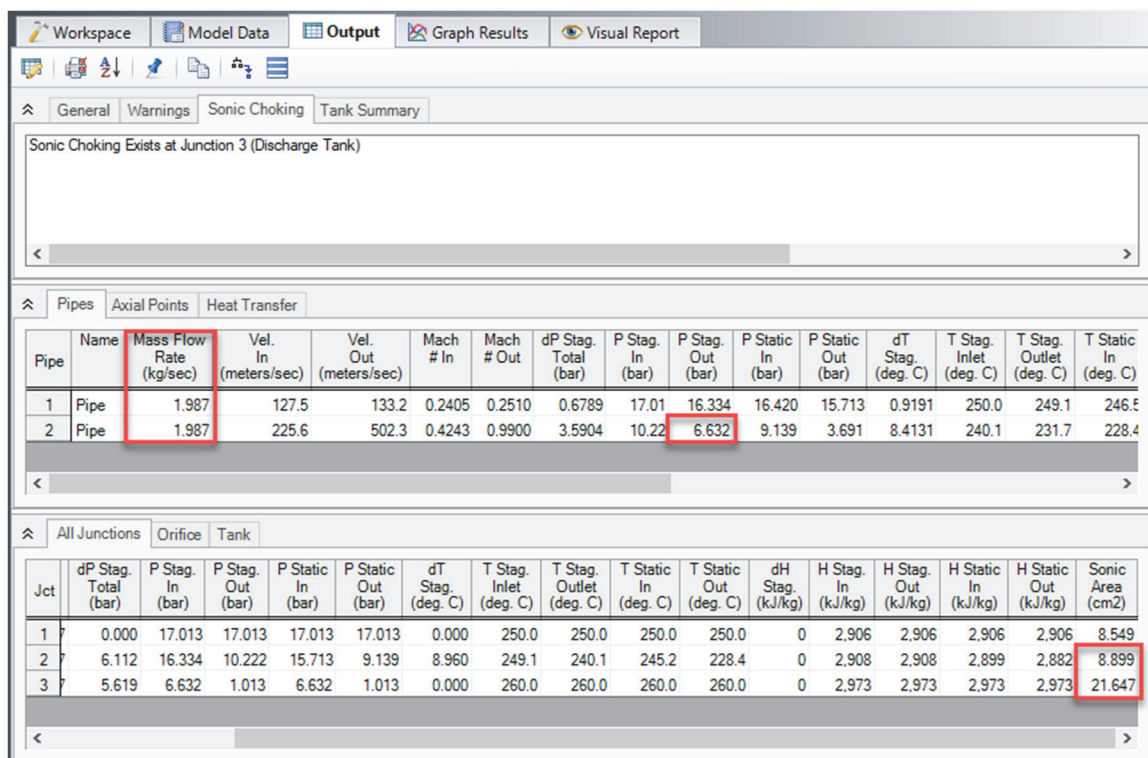


Figure 2.16 The Output window displays the Sonic Choking tab whenever sonic choking occurs in the system

Step 7. Customize the output

The Output Control window (Figure 2.17) allows you to select the specific output parameters you want in your output. You also can choose the units for the output. If you do not change any of the Output Control settings, default Output Control parameters and a default title are assigned.

- **Select Output Control from the Tools menu** or the Main Toolbar to open the Output Control window (Figure 2.17). On the Display Parameters tab, select the Pipes button. The list of selected pipe output parameters will be displayed on the right hand side. If you selected the default AFT Arrow Output Control, the pipe results in the Pipes table will show mass flow rate in the second column with units of kg/sec.

Change the units for Mass Flow Rate by selecting kg/hr (kilograms per hour) from the unit list shown beside the parameter.

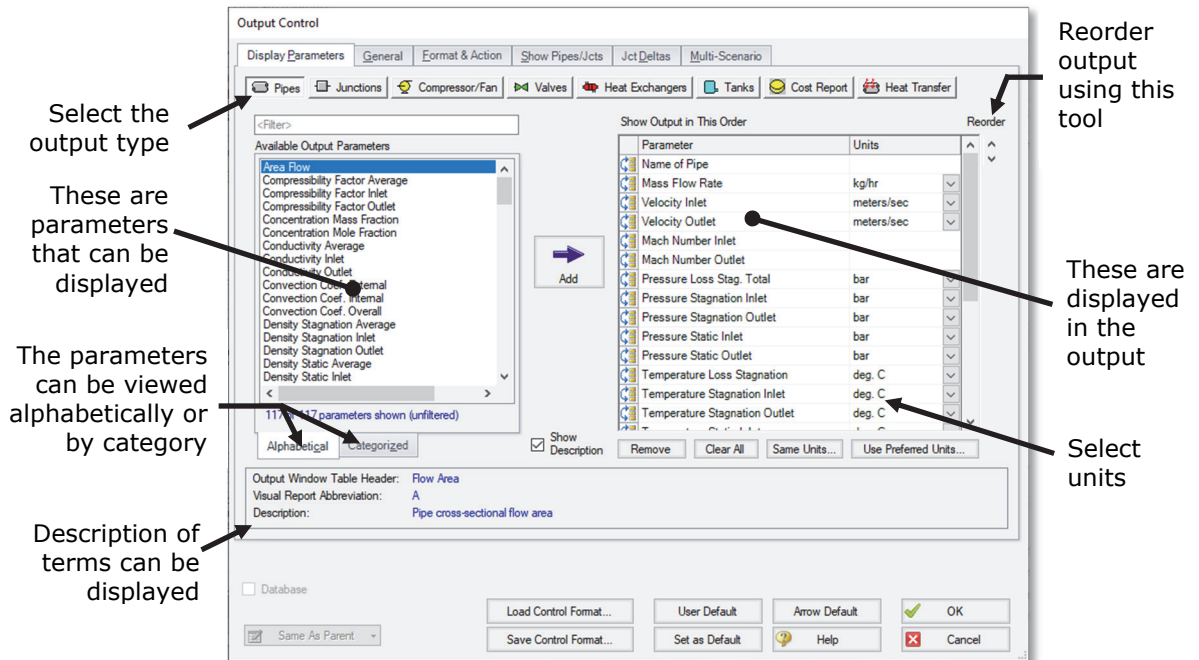


Figure 2.17 The Output Control window lets you customize the output

- **Click OK to display changes to the current results.** You should see the mass flow rate results, still in the second column, in units of kg/min.
- **Select Output Control from the Tools menu one more time.** Select the Display Parameters tab, and select the Pipes button. The Reorder scroll bar on the far right allows you to reorder the sequence of parameters that will be displayed in the output. You can also click on the reorder symbol on the left side of each row to manually drag-and-drop the rows to change the parameter order (see Figure 2.17).
- **Select the Velocity parameter** and use the Reorder scroll bar or drag-and-drop to move it up to the top of the parameter list.
- **Click OK to display the changes to the current results.** You will see in the pipe results in the Pipes table that the first column now contains Vel. In (Velocity Inlet), the second column now contains the pipe name,

and the third column contains the mass flow rate. The Output Control window allows you to specify the parameters, units and order of the displayed parameters that you want to see in the output. This flexibility will help you work with AFT Arrow in the way that is most meaningful to you, reducing the possibility of errors.

- **Lastly, double-click the column header for Vel. In the Output window in the pipe results in the Pipes table.** This will open a window in which you can change the units once again if you prefer (see Figure 2.18). These changes are extended to the Output Control parameter data you have previously set.

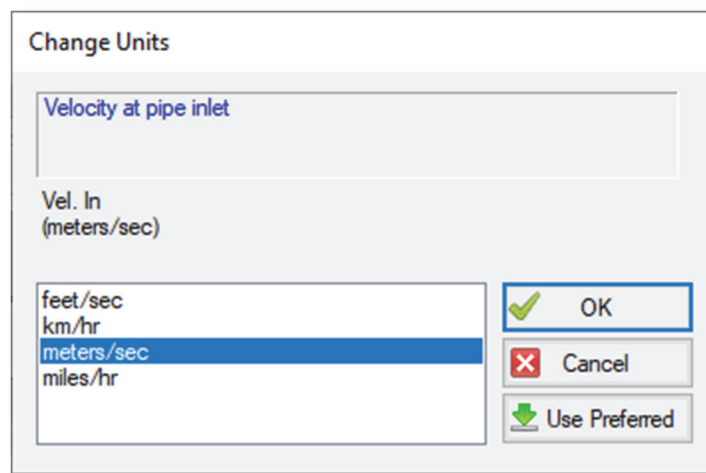


Figure 2.18 The Change Units window is opened from the Output window tables by double-clicking the column header

Step 8. View the Visual Report

- **Change to the Visual Report window** by clicking on the Visual Report tab, choosing it from the Window menu, or pressing Ctrl + I. This window allows you to integrate your text results with the graphic layout of your pipe network.

- Click the **Visual Report Control** button on the **Visual Report Toolbar** (or Tools menu) and open the Visual Report Control window, shown in Figure 2.19. The Visual Report Control window will open by default when you first open the Visual Report window. Select **Velocity Inlet** in the **Pipe Results** area and **Pressure Static Inlet** in the **Junction Results** area. Click the **Show** button. The Visual Report window graphic is generated (see Figure 2.20).

It is common for the text in the Visual Report window to overlap when first generated. You can change this by selecting smaller fonts or by dragging the text to a new area. You can also use the Visual Report Control window to display units in a legend to increase the clarity of the display. These adjustments have already been done in Figure 2.20. This window can be printed or copied to the clipboard for import into other Windows graphics programs, saved to a file, or printed to an Adobe PDF file.

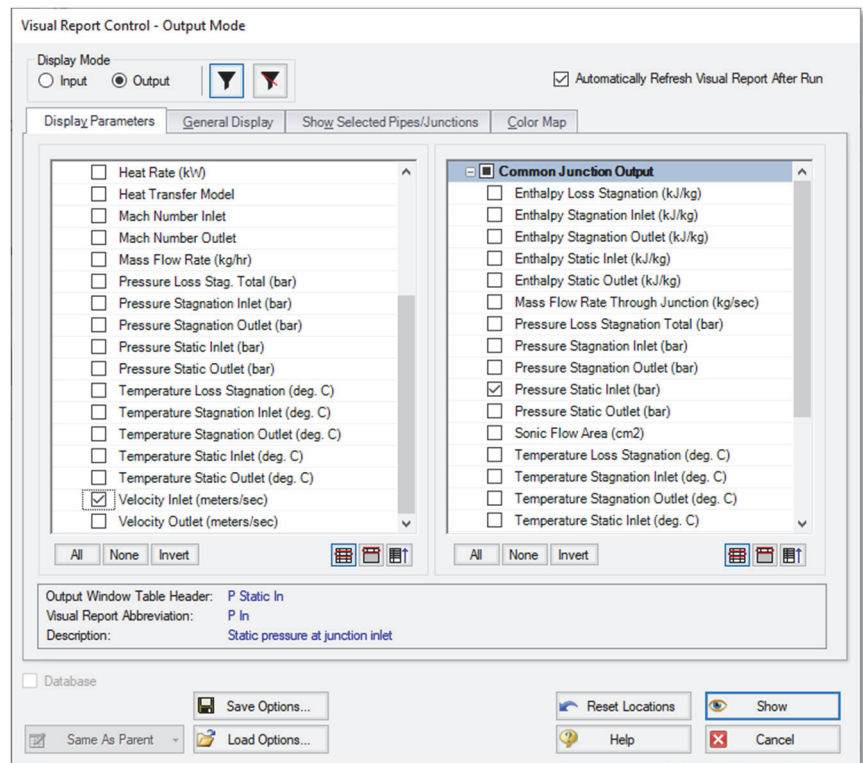


Figure 2.19 The Visual Report Control window selects content for the Visual Report window

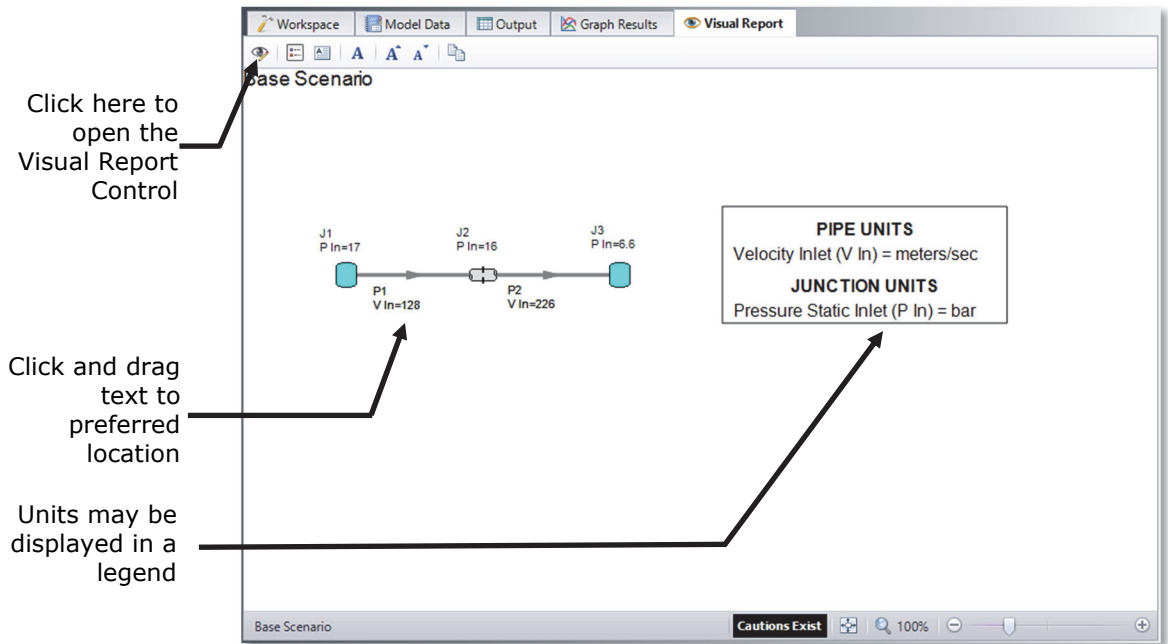


Figure 2.20 The Visual Report integrates results with model layout

Step 9. View the Graph Results

- **Change to the Graph Results window** by clicking on the Graph Results tab or choosing it from the menu. The Graph Results window offers full-featured Windows plot preparation.

AFT Arrow's Graph Guide, accessed by clicking on the "What Would You Like to Do?" button located at the top right of the Graph area, provides assistance by guiding you through the creation of a "Quick and Simple" graph, or an "Advanced" graph (Figure 2.21). You can create a graph by following the prompts on the Graph Guide, by manually specifying the graphing parameters on the Graph Control tab on the Quick Access Panel, or from the "Select Graph Parameters" icon located in the top left corner of the Graph Results toolbar. For the remainder of this Quick Start Guide, the Graph Guide will be hidden, but keep in mind that you can use it whenever you would like assistance in creating a graph.

Figure 2.22 shows the Graph Results window with the Graph Control tab enabled on the Quick Access Panel.

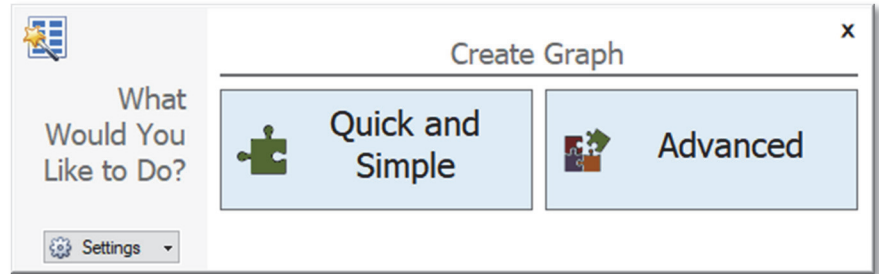


Figure 2.21 The Graph Guide can be toggled on and off by clicking the “What Would You Like to Do?” button on the Graph Results window

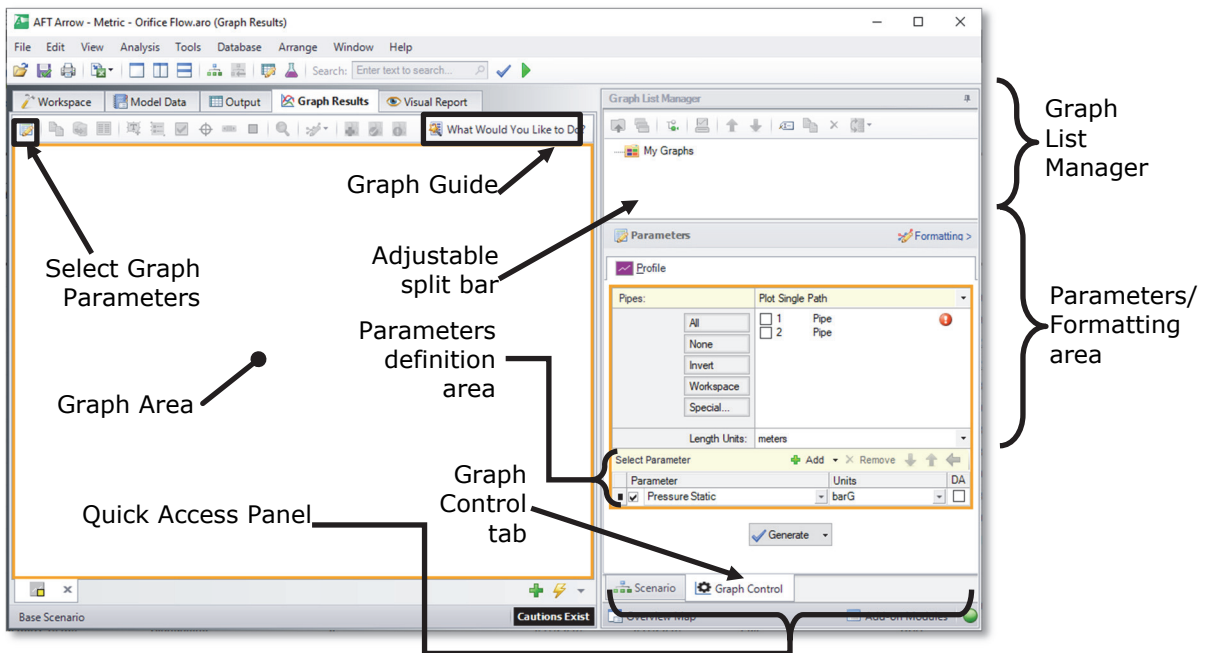


Figure 2.22 Graph Results window offers full-featured graphing

AFT Arrow gives you the ability to create “stacked graphs”. These are graphs that are displayed on top of each other with the same X-axis but with different parameters on the Y-axis. This feature is very helpful when you want to look the behavior of multiple hydraulic parameters in

the same location of your model simultaneously without having to create completely separate graphs.

In this example, you will create stacked graphs of the pressure and velocity along the pipeline.

- **Click the Profile tab on the Quick Access Panel.** In the Pipes selection list, click the All button to select all the pipes.
- **For the Length Units,** select Meters.
- **From the Parameters definition area, select “Pressure Static”** and specify units of barG.
- **In order to add a stacked graph,** click the “Add” button, which is the green “+” icon next to “Select Parameter”. A new row under the Parameters definition area will appear.
- **Choose “Velocity” in this new parameter row,** and select units of meters/sec.
- **Click the Generate button** to create the stacked pressure and velocity graphs.
- **To format the legend font size, right-click** on each legend and use the slider bar to decrease the font size to 12 for both graphs. Drag the static pressure graph legend to the upper right corner of the graph to improve visibility of the graphed data.
- **To format each axis font size, right-click** on each axis title and use the scroll bar to decrease the size until the font size on each axis appears as you like.

Figure 2.23 shows the input in the Parameters/Formatting area on the Quick Access Panel.

Figure 2.24 shows the stacked graphs detailing the static pressure and velocity along the entire pipeline modeled in this simple system. Note that the total static pressure loss across the orifice is approximately 6.6 bar.

The Add button adds another parameter to your graph

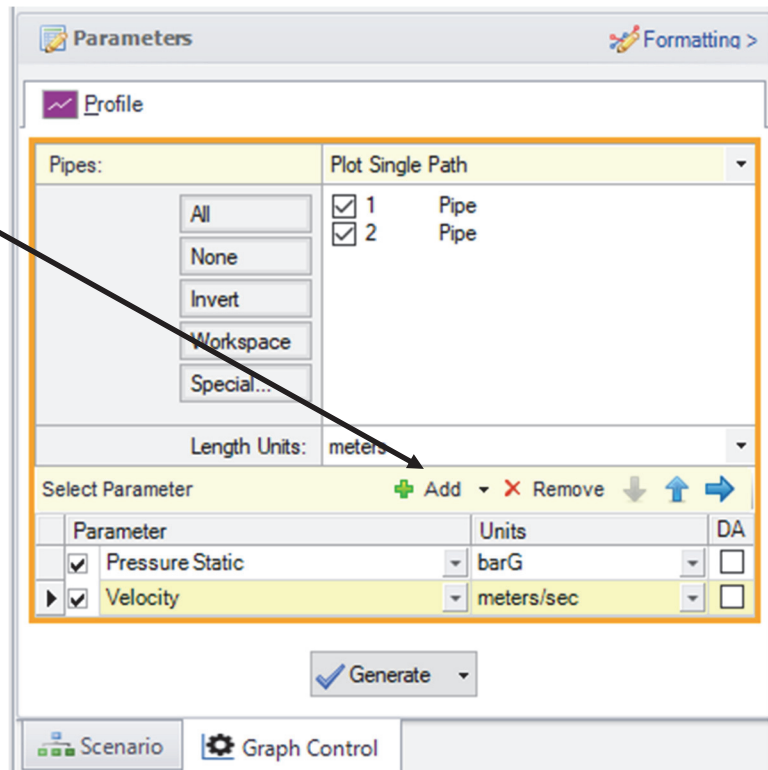


Figure 2.23 The Graph Control tab on the Quick Access Panel allows you to specify the graph parameters you want to graph in the Parameters/Formatting area

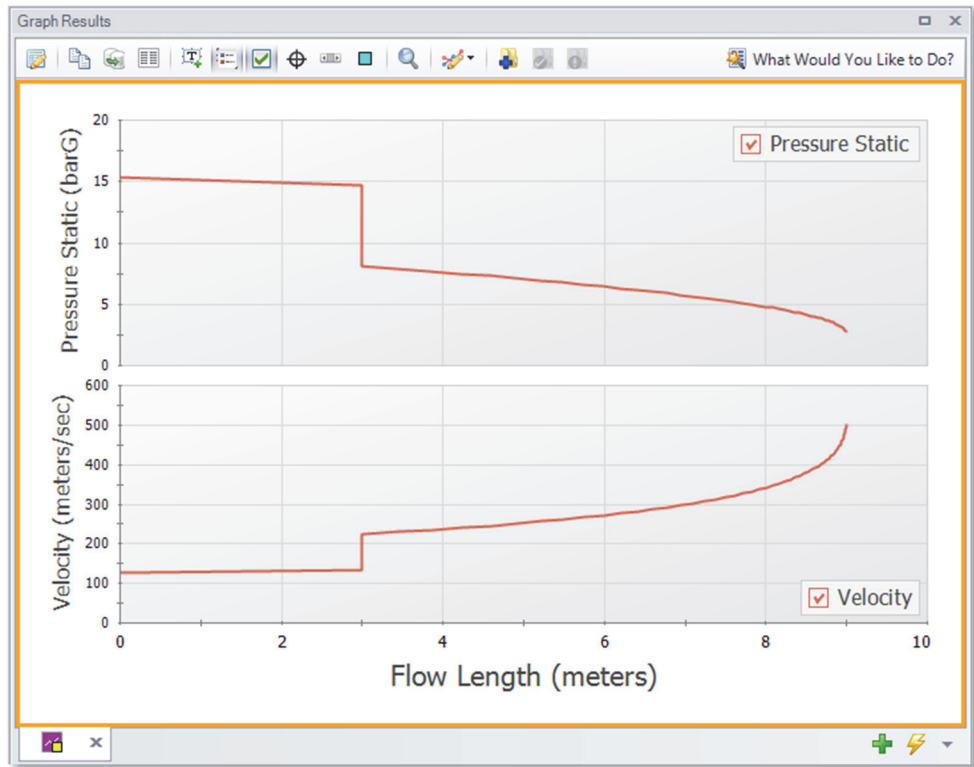


Figure 2.24 The Graph Results window offers full-featured graphing

The graph colors, fonts, and other elements can be modified using the Formatting area on the Graph Control tab on the Quick Access Panel. The Graph Results window can be printed, saved to file, copied to the clipboard, or printed to an Adobe PDF file. The graph's x-y data can be exported to a file or copied to the clipboard.

Step 10. Modify the system

So far in this example, there has been no input for “CdA for Sonic Choking” on the Orifice Properties window. This input is optional, but without a CdA input, sonic choking cannot be calculated at this location, and choking would not occur at the orifice. Sonic choking can occur at a different location, as was seen at Tank Junction J3.

To see the effects of CdA, enter a CdA that is 20% higher than the sonic area, and run the Arrow model again. The previous sonic area at J2 was 8.89 cm^2 , and the new value should be 10.668 cm^2 (i.e., 20% higher). How do the results change? What happens if you set the optional orifice CdA to a value 20% lower than the sonic area (7.112 cm^2)?

Note: This is a situation where a user could create two new scenarios using the Scenario Manager to examine several "what-if" situations, without disturbing the basic model. See Chapter 3 for an example that illustrates how to use the Scenario Manager.

When the orifice CdA is set to a value higher than the sonic area, it has no effect on the model. However, setting the orifice CdA to a value lower than the sonic area will result in sonic choking at that location.

Here, a value 20% lower than the sonic area causes the flow rate to decrease from 1.97 to 1.59 kg/sec, and the sonic discharge pressure to decrease to 5.37 bar (537 kPa). For this system, lowering the orifice CdA to a value 20% less than the sonic area also causes the system to choke in two places rather than just one. This can be seen on the Sonic Choking tab in the General Output window.

Conclusion

You have now used AFT Arrow's five Primary Windows to build and analyze a simple model.

Compressed Air System Analysis Example

This example demonstrates how to determine the range of outlet temperatures for a compressed air system, given a range of numerous design assumptions.

Topics covered

This example will cover the following topics:

- Entering heat transfer data for piping
- Modeling compressors with curve data
- Modeling heat of compression at compressors
- Modeling junction losses with a resistance curve
- Using scenarios
- Using the "Copy Data From Jct..." junction editing feature
- Using the Global Pipe Edit feature

Required knowledge

This example assumes that the user has some familiarity with AFT Arrow, such as placing junctions, connecting pipes, and entering pipe and junction properties. Refer to the Flow Through an Orifice Example in Chapter 2 for more information on these topics.

Model file

This example uses the following file, which is installed in the Examples folder as part of the AFT Arrow installation:

- *Metric - Compressed Air System.aro* - AFT Arrow model file

This example is provided in US customary units as *US - Compressed Air System.aro* – AFT Arrow model file.

Problem statement

In this example, four machine tools are supplied air for operations. The machine tools are sensitive to temperature, but the manufacturer says they can compensate for this if they know the extremes of the delivery temperature the tools will see.

The air is taken from outside the building ($P = 0$ barG (0 kPa (g))), and the air temperature outside can vary from -18 to 45 deg. C. The temperature inside the building ranges from 21 to 24 deg. C.

The compressor used to drive the system has the following stagnation pressure rise characteristics: 83 kPa at 0 kg/sec, 69 kPa at 0.25 kg/sec, and 41 kPa at 0.5 kg/sec. The compressor efficiency is not known with certainty, but it is expected to be between 80% and 90%.

The nozzles at the tools have a pressure drop of 55 kPa at 0.1 kg/sec. The nozzles discharge to atmospheric pressure.

The pipes in the system are uninsulated steel, with external heat transfer coefficients that vary from 5.7 to 57 W/m²-K. The pipe at the compressor inlet is heavily insulated (adiabatic). All of the components in the system are at an elevation of 0 meters.

Determine the possible temperature extremes of this system, so the manufacturer of the machine tools can compensate for the temperature sensitivity of the tools.

Step 1. Start AFT Arrow

From the Start Menu, choose AFT Products and AFT Arrow.

Step 2. Specify system properties

1. Open the System Properties window by selecting System Properties in the Analysis menu.
2. On the Fluid Data tab, select the AFT Standard database and then select "Air" in the Fluids Available in Database list.
3. Click "Add to Model" to select air for use in this model
4. Use the default "Redlich-Kwong" for the equation of state and "Generalized" for the enthalpy model
5. Click OK

Step 3. Build the model

A. Place the pipes and junctions

At this point, the first two items are completed on the Checklist. The next Checklist item is to "Define Pipes and Junctions". In the Workspace window, assemble the model as shown in Figure 3.1.

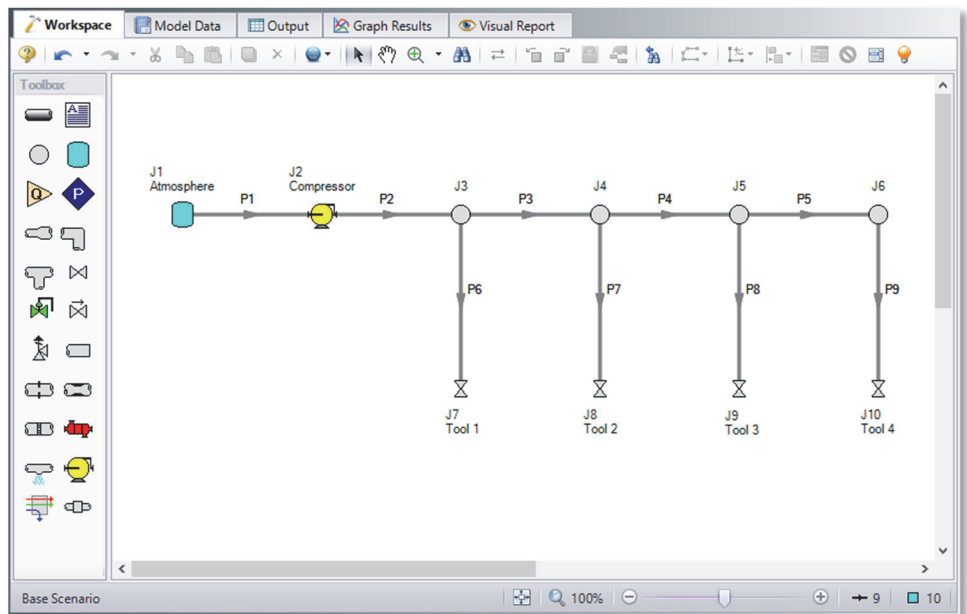


Figure 3.1 Layout of pipe system for Compressed Air System Example

B. Enter the pipe data

The system is in place, but now you need to enter the input data for the pipes and junctions. Double-click each pipe object, and enter the following data in the Properties window:

All of the pipes are Steel - ANSI, with standard roughness and the following data:

Pipe	Length (meters)	Nominal Size	Type
P1	0.3	2 inch (5.25 cm ID)	Schedule 40
P2	8	2 inch (5.25 cm ID)	Schedule 40
P3	8	2 inch (5.25 cm ID)	Schedule 40
P4	8	2 inch (5.25 cm ID)	Schedule 40
P5	8	2 inch (5.25 cm ID)	Schedule 40
P6	3	1 inch (2.66 cm ID)	Schedule 40
P7	3	1 inch (2.66 cm ID)	Schedule 40
P8	3	1 inch (2.66 cm ID)	Schedule 40
P9	3	1 inch (2.66 cm ID)	Schedule 40

1. Because the pipe at the compressor inlet (P1) is very well insulated for all of the cases you will analyze, it can be considered adiabatic. Open the Properties window for pipe P1, and select the Heat Transfer tab. Ensure that the Heat Transfer Model is set to "Adiabatic (Perfectly Insulated)", then click OK.
2. For the remaining uninsulated pipes (P2 - P9), you will need to set the pipe heat transfer properties on the Heat Transfer tab on the Pipe Properties window.

AFT Arrow has a feature that can be used to change the heat transfer properties for multiple pipes at the same time. This feature is called Global Pipe Edit.

Open the Global Pipe Edit window from the Edit menu. Click “Select All” to select all of the pipes shown in the Pipe List. Then click on the check box beside Pipe 1 to deselect it. Since Pipe 1 has different properties than the other pipes (it is adiabatic), you should not include it in this global change. The Global Pipe Edit window should appear as shown in Figure 3.2.

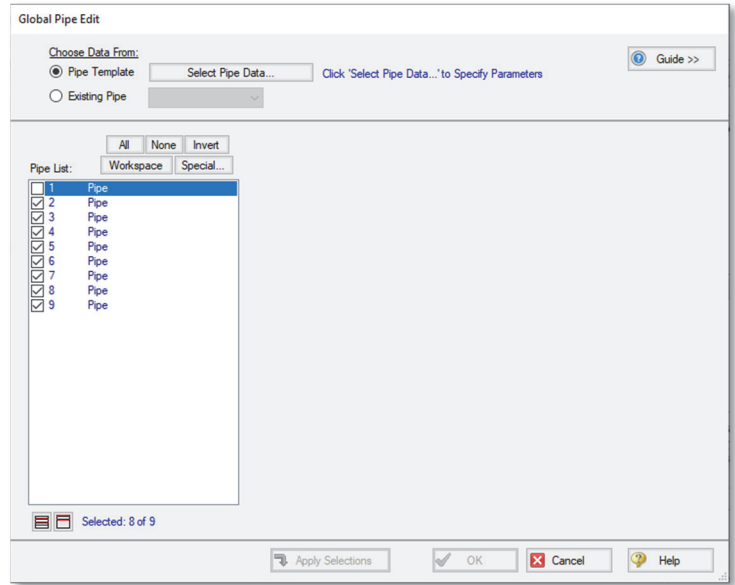


Figure 3.2 Global Pipe Edit window showing the pipes selected to be included in the global edit

Click the Select Pipe Data button. This will open a Pipe Properties window that will be used to enter the pipe parameters we wish to change on all of the selected pipes.

On the Pipe Model tab, set the Pipe Material to Steel - ANSI. No other changes are necessary on this tab.

Click on the Heat Transfer tab. Select "Convective Heat Transfer" for the Heat Transfer Model, and enter 24 deg. C for the Ambient Temperature. Change the External Convection Data Source from Correlation to User Specified. Enter 5.7 W/m²-K for the External Convection Coefficient. Also, ensure that the Gnielinski correlation is selected under the Convection Coefficient column in the Fluid Internal row. The Pipe Properties window should appear as shown in Figure 3.3. Select OK.

Pipe Properties

Number:

Name:

Copy Data From Pipe...

Upstream Junction:

Downstream Junction:

Pipe Model | Fittings & Logses | **Heat Transfer** | Design Alerts | Optional | Notes

Heat Transfer Model:

Resistance Geometry:

Number of Insulation Layers:

Ambient Conditions

Temperature:

Fluid Velocity:

Fluid

☐ Air ☐ Water

Resistance Type	Apply	Conductivity/Convection Data Source	Conductivity	Thickness	HT Area Ratio	Convection Coefficient
Units			W/m-K	cm		W/m2-K
Fluid Internal	<input checked="" type="checkbox"/>	Correlation			1	Gnielinski
Pipe Wall	<input checked="" type="checkbox"/>	Material Database	From Database	0.33782	1	
External	<input checked="" type="checkbox"/>	User Specified			1	5.7

Figure 3.3 The Heat Transfer tab is where you specify heat transfer properties for the pipe

The Global Pipe Edit window will now display a list of all the parameters that may be applied to the selected pipes. The parameters are categorized as they are displayed on the tabs on the Pipe Properties window. For this example, you want to select all of the parameters listed in the Heat Transfer category (see Figure 3.4). Since these items are the only things selected in the parameter list, they are the only parameters that will be changed in the pipes.

Select the Apply Selections button, acknowledge the "changes complete" message, and then select the OK button to close the Global Pipe Edit window.

The heat transfer data for Pipes P2 - P9 have all been updated to reflect the new values. Open the Properties window for one of the pipes to verify that the changes were made.

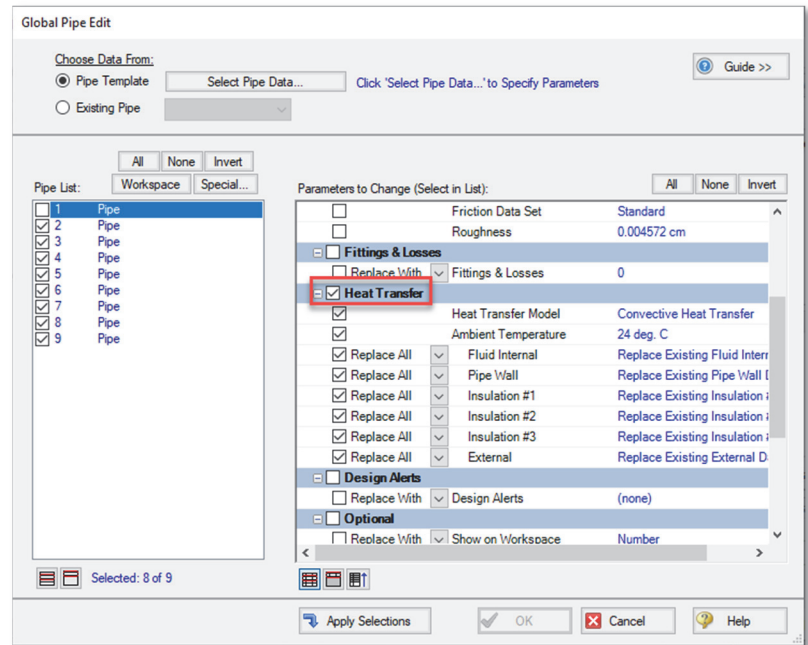


Figure 3.4 Global Pipe Edit window showing the parameters to be applied to all pipes selected in the Pipe List

C. Enter the junction data

J1 Atmosphere

1. Elevation = 0 meters
2. Pressure = 0 barG
3. Temperature = 45 C

J2 Compressor

1. Elevation = 0 meters
2. Select Centrifugal Compressor and set the Compressor Model to Compressor Curve
3. Choose the “Added Pressure” as Stagnation
4. Set the “Compression Process Thermodynamics” to “Determine From Efficiency Data”

5. Select the Enter Curve Data button. Enter the Compressor Curve pressure and efficiency data from the following table into the Raw Data table in the Compressor Configuration window that is shown in Figure 3.5

m' (kg/sec)	dP (kPa)	Efficiency (percent)
0	83	80
0.25	69	80
0.5	41	80

6. After the curve data is entered in the Raw Data table, select the Pressure Rise and Efficiency check boxes in the curve fitting section of the Compressor Configuration window (see Figure 3.5). This will cause curve fits for both pressure and efficiency to be calculated. Then, select the Generate Curve Fit Now button to generate the Compressor Performance graph (see Figure 3.6). Select the OK button on the Compressor Configuration window to accept the Compressor curve fit and to close the window. Select the OK button to close the Compressor/Fan Properties window.

J7 (Tool 1)

1. Enter the Name as Tool 1
2. Elevation = 0 meters
3. Set the “Valve Data Source” to “User Specified”
4. Set the “Subsonic Loss Model” to “Resistance Curve”
5. Check the optional Exit Valve Box
6. Exit Pressure = 0 barG (0 kPa (g))
7. Exit Temperature = 21 deg. C
8. Select the Enter Curve Data button. Select the Flow Parameter as Mass flow in kg/sec. Enter 0.1 kg/sec and 55 kPa in the proper columns in the Raw Data table, then select the Fill As Quadratic button to generate the Valve loss curve data. Then select the Generate Curve Fit Now button to generate the valve loss curve. Select the OK button to accept the curve fit and to close the Valve

Loss Curve Fit window. Select the OK button to close the Valve Properties window.

Compressor Configuration

Configuration Method
☒ Simple ☐ Multiple

Compressor Data Configuration Data Composite Graph Performance Graph Efficiency Graph

Raw Data: Optional Data


Parameter	Flow m ³	Head/Pressure dP	Efficiency/Power
Units	kg/sec	kPa	Percent
1		0	83
2		0.25	69
3		0.5	41
4			
5			
6			
7			
8			
9			
10			
11			
12			
13			
14			

Curve Fitting
 Curve Fit Type:
 Polynomial
 Interpolated X-Y Data

☒ Pressure Rise
☒ Efficiency

All None Invert

Curve Fit Order
 2

 Generate Curve Fit Now

COMPRESSOR CURVE

a	83
b	-28
c	-112

EFFICIENCY

a	80
b	0
c	0

Edit Table $\Delta P = a + bm + cm^2 + dm^3 + em^4$

Reference Density ?
☒ No Correction
☐ User Specified kg/m³

OK Cancel Help

Figure 3.5 The Compressor Configuration window is where performance data is entered and fitted with a curve

J8, J9, J10 (Tool 2, Tool 3, and Tool 4)

- For J8, open the Valve Properties window, and select J7 (Tool 1) from the “Copy Data From Jct...” list. This will open the Copy Data From Junction window. Click the “All” button. This will cause all of the properties for J8 to be set the same as the properties for J7. Since you want the J8 tool to retain its unique name, click on the check box

next to the Name parameter to deselect it (see Figure 3.7). Select the OK button. J8 now has all of the same properties as J7, with the exception of its name.

2. Enter the name as Tool 2
3. Repeat this process for J9 and J10, entering names of Tool 3 and 4, respectively.

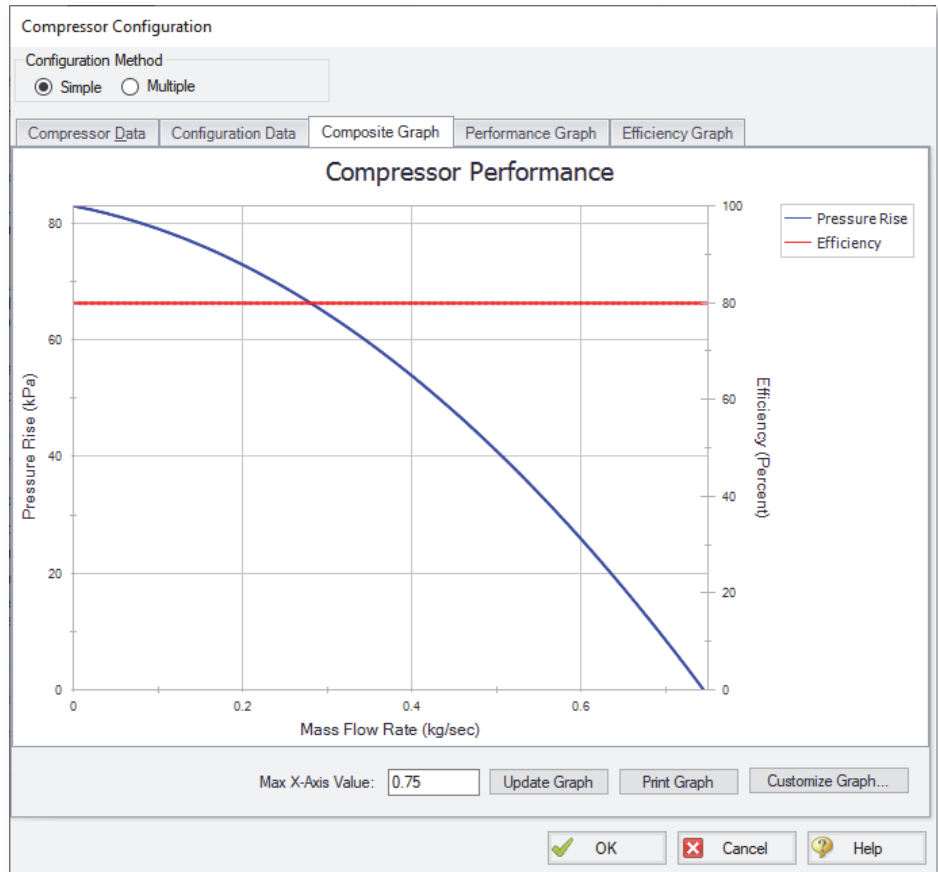


Figure 3.6 Compressor Configuration window Composite Graph tab showing plots of curve fits generated from the Raw Data table

J3, J4, J5, and J6 Branch Junctions

1. Open the Branch Properties window and enter an elevation of 0 meters for all of the Branch junctions.

D. Check if the pipe and junction data is complete

Turn on “Show Object Status” from the View menu to verify that all the necessary data is entered. If all data is entered, the “Define Pipes and Junctions” Checklist item on the Quick Access Panel will have a check mark. If not, the uncompleted pipes or junctions will have their number shown in red on the Workspace. If this happens, go back to the uncompleted pipes or junctions and enter the missing data. You can also open the Undefined Objects list from the View menu by clicking on “List Undefined Objects...” to see what data is missing.

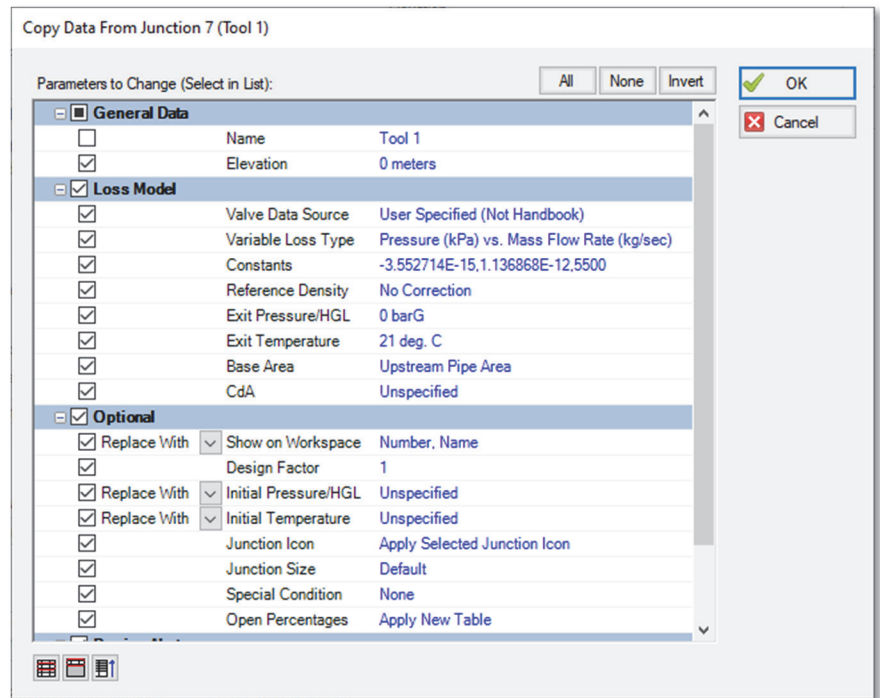


Figure 3.7 The Copy Data From Junction window for junction J8 allows you to copy selected data from one junction to another

Step 4. Create scenarios for the extreme temperature cases

For this problem, you are required to determine the temperature extremes at the tools based on the range of system specifications. To do this, you will use the Scenario Manager to examine the hot and cold extremes for the system.

The Scenario Manager is a powerful tool for managing variations of a model, referred to as scenarios. The Scenario Manager allows you to:

- Create, name and organize scenarios
- Select the scenario to appear in the Workspace (the ‘current’ scenario)
- Delete, copy and rename scenarios
- Duplicate scenarios and save them as separate models
- Review the source of a scenario’s specifications
- Pass changes from a scenario to its variants

You will create two scenarios to model these cases. Scenarios are created using the Scenario Manager from the Tools menu or the Scenario Manager on the Quick Access Panel. The Quick Access Panel, located on the right side of the Workspace area, contains the Scenario Manager on the Scenario tab. A scenario tree displays all model scenarios.

Click the "Create Child" icon on the Scenario Manager on the Quick Access Panel (see Figure 3.8). Name the child “Hot Case”. A new scenario will appear below the Base Scenario in the scenario tree. Select the Base Scenario, create another child, and call it “Cool Case” (see Figure 3.8). Note that the new child scenario is loaded when it is created using the Quick Access Panel.

Step 5. Set up Hot Case scenario

Child scenarios “inherit” data from their ancestors. As long as the data has not been modified in a child scenario, data parameters in the child scenario will have the same value as their parent. Since the Base Scenario already contains all of the basic information for the model, such as the pipe and junction layout, pipe lengths, etc., you only need to modify the system conditions to simulate the case that will result in the hottest temperature at the tools.

Double-click the “Hot Case” scenario in the scenario tree of the Scenario Manager on the Quick Access Panel. This will load the “Hot Case” scenario onto the Workspace as the current scenario. The currently loaded scenario is displayed in the scenario tree with a green check mark (Figure 3.8). Alternatively, you can use the Scenario Manager window from the Tools menu to load the scenario.

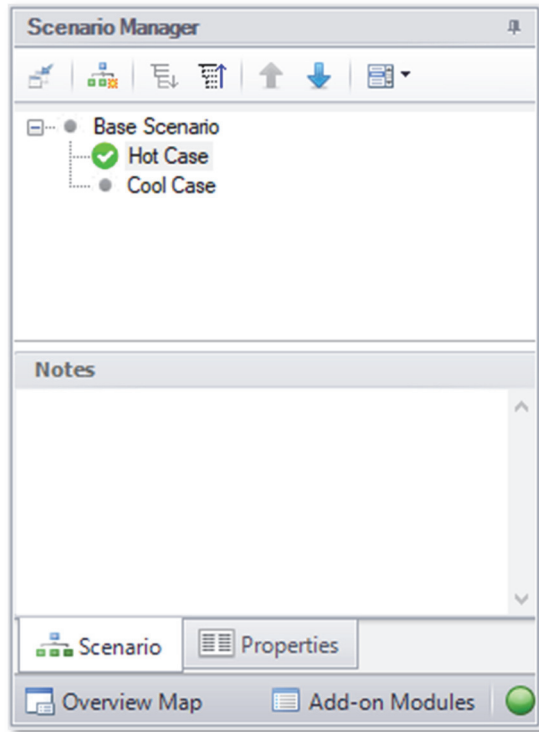


Figure 3.8 The Scenario Manager on the Quick Access Panel displays the scenario tree that allows you to create model variants (scenarios) and keep them organized within the same model file

In order to simulate the highest temperature case at the tools, you need to decide which design requirements will result in the highest tool temperatures. This will occur for the highest inlet and ambient temperatures for the air, and the heat transfer properties of the piping which will result in the least amount of heat loss.

Modify the following model information as indicated:

J1 Atmosphere (Tank)

1. Set the temperature to the highest value of 45 deg. C.

J2 Compressor

1. The compressor will generate more heat if it is less efficient. Since this is the high temperature case, you should assume the worst

possible efficiency, which is 80%. This data is entered on the Compressor/Fan Configuration window. Since you used 80% in the table when you added the Compressor information in the Base Scenario (Step 3), the compressor in this scenario has already inherited the Compressor curve for 80% efficiency, so no change is necessary.

Pipes P2 - P9

1. The heat transfer properties of the uninsulated pipes (P2 - P9), should be set to the values which will minimize the heat transfer occurring in the pipe, and result in the highest temperature at the tools.
2. For this case, you should use the highest ambient temperature of 24 deg. C and set the external convection coefficient to $5.7 \text{ W/m}^2\text{-K}$ which will yield the lowest heat loss. Since you used this same data when you added the pipe heat transfer data in the Base Scenario using the Global Pipe Edit feature (Step 3), the pipes in this scenario have already inherited this heat transfer data, so no change in the heat transfer data is necessary. To verify this, click on Pipe P2 to open the Pipe Properties window. Select the Heat Transfer tab. The data should appear the same as shown in Figure 3.3.

Step 6. Run the Hot Case scenario

Select “Run Model” in the Analysis menu. This will launch the Solution Progress window. This window allows you to watch as the AFT Arrow Solver converges on the answer. When the solution has converged, view the results by pressing Output at the bottom of the Solution Progress window.

The Output window contains all the data that was specified in the Output Control window. The output for the Hot Case Scenario is shown in Figure 3.9. The junction output table shows the highest inlet static temperature at the tools for the Hot Case is 96.6 deg. C.

Output														
General Warnings Compressor/Fan Summary Valve Summary Tank Summary														
Jct	Results Diagram	Name	Mass Flow (kg/sec)	Vol. Flow (m3/hr)	dP Stag. (bar)	dP Static (bar)	dH Static (meters)	Overall Efficiency (Percent)	Speed (Percent)	Overall Power (kW)	Comp. Ratio Stag. (Percent)	BEP Q (m3/hr)	BEP Mass (kg/sec)	% of BEP
2	Show	Compressor	0.2660	919.5	0.6763	0.7001	5.656	80.00	100.0	16.77	167.3	N/A	N/A	N/A

Pipes Axial Points Heat Transfer														
Pipe	Name	Mass Flow Rate (kg/sec)	Vel. In (meters/sec)	Vel. Out (meters/sec)	Mach # In	Mach # Out	dP Stag. Total (bar)	P Stag. In (bar)	P Stag. Out (bar)	P Static In (bar)	P Static Out (bar)	dT Stag. (deg. C)	T Stag. Inlet (deg. C)	T Stag. Outlet (deg. C)
1	Pipe	0.26599	116.82	117.98	0.33033	0.33368	0.008857	1.013	1.004	0.9395	0.9299	0.001392	45.00	45.00
2	Pipe	0.26599	81.64	90.46	0.21004	0.23373	0.166299	1.681	1.514	1.6300	1.4580	2.605560	107.53	104.93
3	Pipe	0.19178	64.35	68.04	0.16585	0.17621	0.092681	1.514	1.422	1.4855	1.3912	3.445091	104.93	101.00

All Junctions Branch Compressor/Fan Tank Valve														
Valve	Name	Mass Flow Rate Thru Jct (kg/sec)	dP Stag. Total (bar)	P Stag. In (bar)	P Stag. Out (bar)	P Static In (bar)	P Static Out (bar)	dT Stag. (deg. C)	T Stag. Inlet (deg. C)	T Stag. Outlet (deg. C)	T Static In (deg. C)	T Static Out (deg. C)	dH Stag. (kJ/kg)	H Stag. Inlet (kJ/kg)
7	Tool 1	0.07427	0.3038	1.317	1.013	1.2394	1.013	0.00	103.03	103.03	96.61	96.61	0.00	536.4
8	Tool 2	0.06651	0.2436	1.257	1.013	1.1929	1.013	0.00	99.46	99.46	93.98	93.98	0.00	532.8
9	Tool 3	0.06295	0.2182	1.231	1.013	1.1740	1.013	0.00	94.56	94.56	89.61	89.61	0.00	527.8
10	Tool 4	0.06224	0.2137	1.227	1.013	1.1720	1.013	0.00	86.04	86.04	81.39	81.39	0.00	519.2

Figure 3.9 Output window for Hot Case Scenario

When compressors/fans are included in a model, AFT Arrow gathers the related data together in one convenient location in the Output window. This information can be found on the Compressor/Fan Summary tab located in the General Output section of the Output window, as shown in Figure 3.10.

General Warnings Compressor/Fan Summary Valve Summary Tank Summary														
Jct	Results Diagram	Name	Mass Flow (kg/sec)	Vol. Flow (m3/hr)	dP Stag. (bar)	dP Static (bar)	dH Static (meters)	Overall Efficiency (Percent)	Speed (Percent)	Overall Power (kW)	Comp. Ratio Stag. (Percent)	BEP Q (m3/hr)	BEP Mass (kg/sec)	% of BEP
2	Show	Compressor	0.2660	919.5	0.6763	0.7001	5.656	80.00	100.0	16.77	167.3	N/A	N/A	N/A

Figure 3.10 The Output window displays the Compressor/Fan Summary tab whenever a compressor/fan is modeled

From Figure 3.10, the Compressor/Fan Summary shows that, for this system, the compression requirement of the compressor is 0.7 bar, and the mass flow is 0.27 kg/sec.

The Compressor/Fan Summary can also be displayed in a Results Diagram, as shown in Figure 3.11, by selecting the button next to “Show” in the Results Diagram column, double-clicking anywhere in the row, or right-clicking anywhere in the row and selecting Results Diagram.

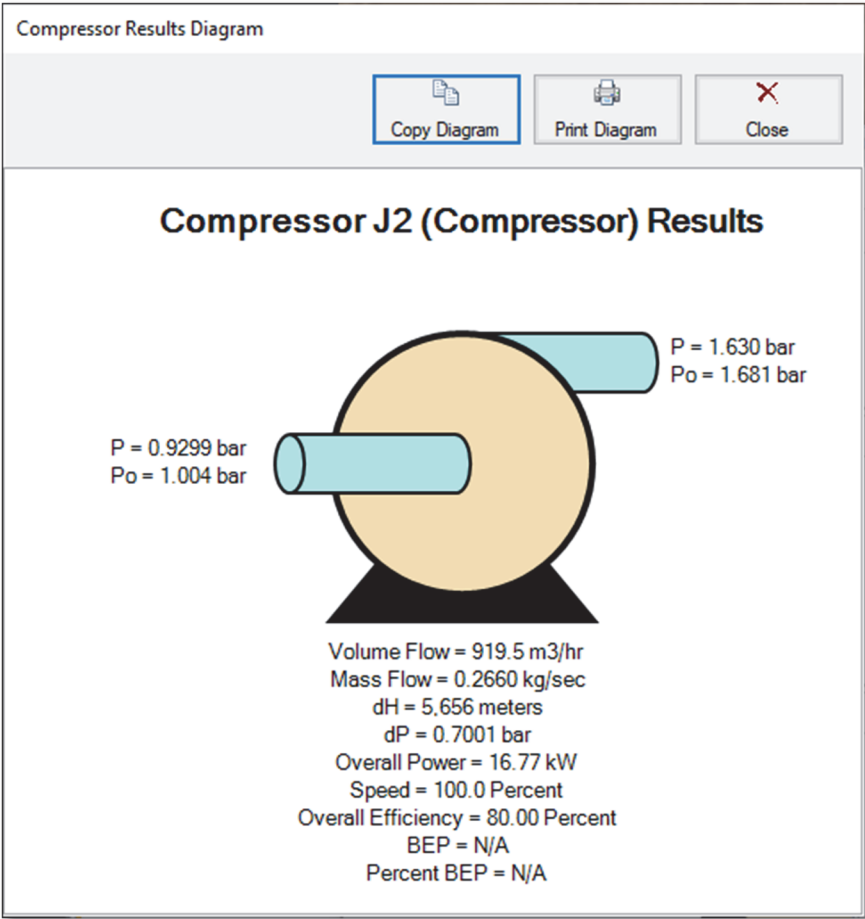


Figure 3.11 Compressor Results Diagram

The pipe heat transfer results from the Heat Transfer tab (see Figure 3.12) can also be displayed in a Results Diagram, as shown in Figure 3.13, by selecting the button next to “Show” in the Results Diagram column, double-clicking anywhere in the row, or right-clicking anywhere in the row and selecting Results Diagram.

Heat Transfer									
Pipe	Results Diagram	Name	T Fluid Inlet (deg. C)	T Fluid Outlet (deg. C)	T Inlet Wall Inside (deg. C)	T Outlet Wall Inside (deg. C)	T Inlet Outer Wall (deg. C)	T Outlet Wall Outside (deg. C)	T Ambient (deg. C)
1	Show	Pipe	38.20	38.07	N/A	N/A	N/A	N/A	N/A
2	Show	Pipe	104.24	100.89	106.04	103.48	106.00	103.44	24.00
3	Show	Pipe	102.89	99.20	102.97	99.60	102.93	99.57	24.00
4	Show	Pipe	100.53	95.57	98.72	93.97	98.69	93.94	24.00
5	Show	Pipe	96.32	87.59	91.85	83.67	91.81	83.64	24.00
6	Show	Pipe	100.13	96.61	103.70	101.83	103.67	101.80	24.00
7	Show	Pipe	97.23	93.98	100.18	98.19	100.15	98.16	24.00
8	Show	Pipe	92.63	89.61	95.27	93.31	95.24	93.28	24.00
9	Show	Pipe	84.11	81.39	86.68	84.93	86.65	84.90	24.00

Figure 3.12 The Heat Transfer tab in the Output window shows detailed heat transfer results for pipes

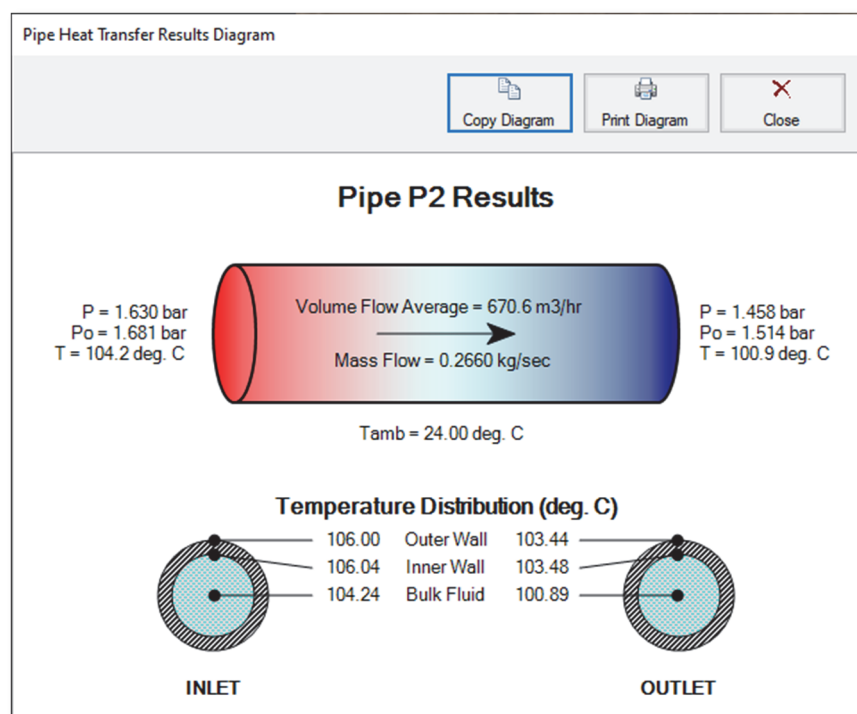


Figure 3.13 Pipe Heat Transfer Results Diagram

Step 7. Graph the Results

AFT Arrow allows you to create dual Y-axis graphs, which plot two parameters on the same graph.

In this example, you will graph the static temperature and the static pressure from the J1 tank through the pipeline to Tool 4 (J10) on a dual Y-axis graph to help you understand how the temperature and pressure change as the air flows through the pipeline.

Note: You can repeat this process for the flow path from the J1 tank to the other tools, or you can graph the flow through each path on this same graph using the Plot Multiple Paths Using Graphs feature.

1. From the Graph Control tab, choose the Profile tab in the Parameters/Formatting area, specify “Plot Single Path” in the Pipes definition area, then select pipes 1, 2, 3, 4, 5, and 9. These pipes make up the path from the J1 tank junction to Tool 4.
2. Ensure that meters is selected for the Length Units.

You will need to decide what parameter you wish to plot on the primary Y-axis and which parameter you want to plot on the secondary Y-axis. In this example, we will plot static pressure on the primary Y-axis and static temperature on the secondary Y-axis.

3. To do this, select “Pressure Static” in the Parameters definition area and choose “bar” as the static pressure unit.
4. Add a parameter by clicking on the “Add” button next to “Select Parameter” in the Parameters definition area.
5. Change this added parameter to “Temperature Static” and choose deg. C as the unit.
6. To specify that the temperature will be plotted on the secondary Y-axis, first select this parameter by clicking on the box to the left of “Temperature Static”, then click on the “Make Secondary Y-Axis” icon (this is the blue, right arrow icon located at the top right over the selected parameters). Alternatively, you can double-click on the box to the left of “Temperature Static” in the Parameters definition area. Note that “Temperature Static” becomes indented under “Pressure Static”, and that the black arrow next to “Temperature Static” turns to point towards the graph. See Figure 3.14 to see how these graphing parameters are defined.

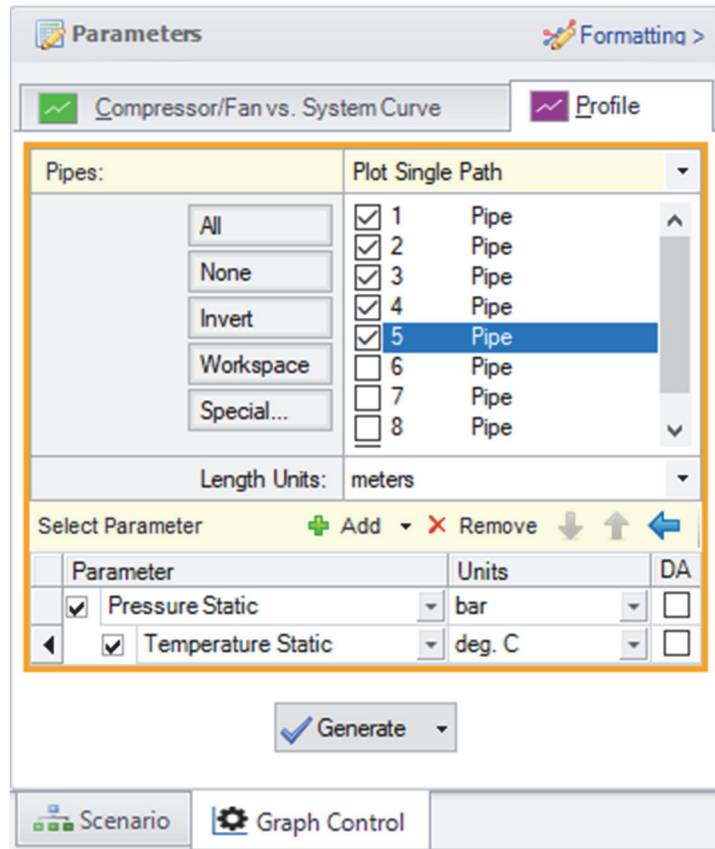


Figure 3.14 Parameter definition for dual Y-axes graph of static pressure (Primary Y-axis) and static temperature (Secondary Y-axis) on the Graph Control tab on the Quick Access Panel

Click the Generate button. You will see that the static pressure and temperature increase after the air flows through the compressor, and then these parameters gradually drop as the air flows through the pipes and to each tool. See Figure 3.15 for this graph.

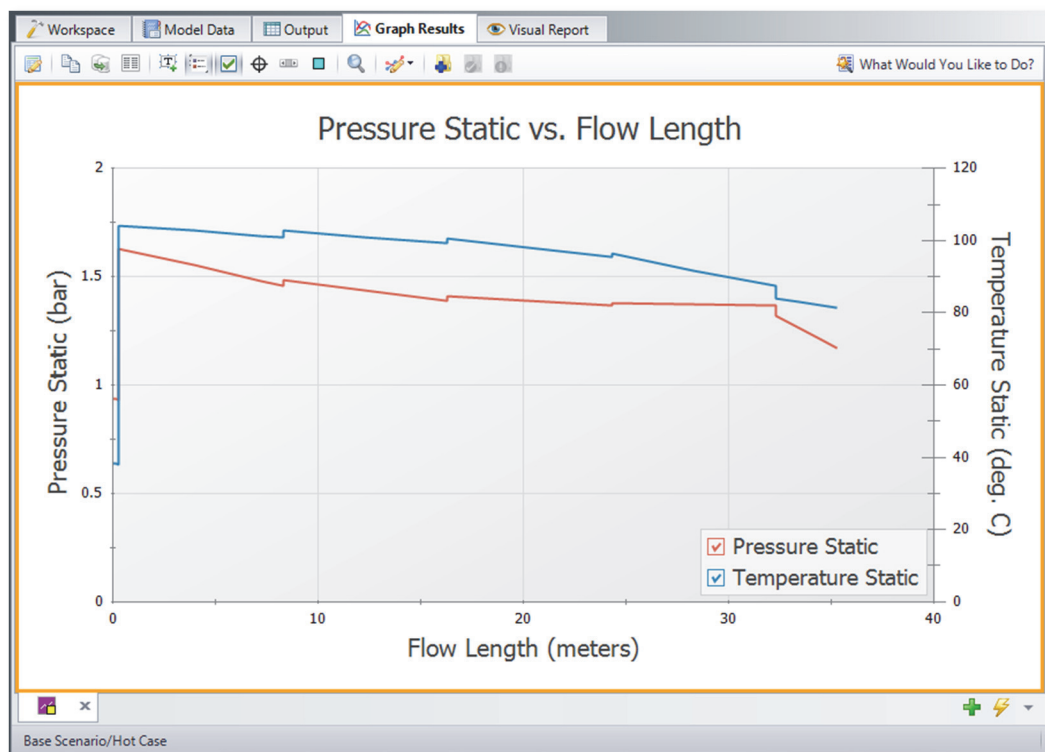


Figure 3.15 Pressure and temperature from the J1 tank junction to Tool #4 plotted on a dual Y-axis graph

Step 8. Set up Cool Case scenario

Double-click the “Cool Case” scenario in the list in the Scenario Manager on the Quick Access Panel. This will load the “Cool Case” scenario onto the Workspace as the current scenario.

In order to simulate the coolest temperature case, you must assume the lowest inlet and ambient temperatures, and the heat transfer properties for the piping that result in the largest amount of heat transfer.

Modify the following model information as indicated:

J1 Atmosphere (Tank)

1. Set the temperature to lowest value of -18 deg. C.

J2 Compressor

7. The compressor will generate less heat if it is more efficient. Since this is the lower temperature case, you must assume the best possible efficiency, which is 90%. This data is entered on the Compressor/Fan Configuration window. When you added the compressor information in the Base Scenario (Step 4), the efficiency was entered in the table as 80%. Change the efficiency in the table to 90%. Select Efficiency under Curve Fitting, and then click the Generate Curve Fit Now button to generate a new efficiency curve. Close the Compressor Configuration and Properties windows by selecting the OK button.

Pipes P2 - P9

1. Set the heat transfer properties of the uninsulated pipes downstream of the compressor (P2 - P9) to the values that will result in the lowest gas temperatures at the tools. The appropriate ambient temperature to use is the lowest of 21 deg. C. However, it is not clear which convection coefficient should be used. If the heat of compression at the compressor heats the gas to a temperature higher than 21 deg. C, we should use the highest external convection coefficient value of 57 W/m²-K. This will permit maximum cooling of the gas in the pipe. On the other hand, if the compressor discharge temperature is less than 21 deg. C, then the lowest external convection coefficient value of 5.7 W/m²-K should be used. This will yield the least heating of the gas in the pipes, giving the lowest possible temperature at the tools. Here we will use the value of 57 W/m²-K. As just discussed, in practice one would need to verify the validity of this assumption.
2. Use the Global Pipe Edit feature to change the heat transfer properties in Pipes P2-P9. Set the Ambient Temperature to 21 deg. C, and set the External Convection Coefficient to 57 W/m²-K. Also, ensure that the Gnielinski correlation is selected under the Convection Coefficient column in the Fluid Internal row.

Step 9. Run the Cool Case scenario

Select “Run Model” in the Analysis menu. When the solution has converged, view the results by clicking on the Output button at the bottom of the Solution Progress window.

The output for the cool Case Scenario is shown in Figure 3.16. The junction output table shows the lowest inlet static temperature at the tools for the cool Case is 18.2 deg. C. Note that the compressor discharge stagnation temperature is 26.1 deg. C (not shown in Figure 3.16), and thus the assumption of 57 W/m²-K for the convection coefficient was appropriate.

Compressor/Fan Summary

Jct	Results Diagram	Name	Mass Flow (kg/sec)	Vol. Flow (m3/hr)	dP Stag. (bar)	dP Static (bar)	dH Static (meters)	Overall Efficiency (Percent)	Speed (Percent)	Overall Power (kW)	Comp. Ratio Stag. (Percent)	BEP Q (m3/hr)	BEP Mass (kg/sec)	% of BEP
2	Show	Compressor	0.2840	781.7	0.6601	0.6819	4.364	90.00	100.0	12.47	165.7	N/A	N/A	N/A

Pipes

Pipe	Name	Mass Flow Rate (kg/sec)	Vel. In (meters/sec)	Vel. Out (meters/sec)	Mach # In	Mach # Out	dP Stag. Total (bar)	P Stag. In (bar)	P Stag. Out (bar)	P Static In (bar)	P Static Out (bar)	dT Stag. (deg. C)	T Stag. Inlet (deg. C)	T Stag. Outlet (deg. C)
1	Pipe	0.28400	99.43	100.29	0.31331	0.31610	0.007913	1.013	1.005	0.9464	0.9379	0.002510	-18.00	-
2	Pipe	0.28400	68.94	75.66	0.19966	0.21969	0.147345	1.665	1.518	1.6198	1.4679	1.178961	26.07	-
3	Pipe	0.20574	54.17	57.15	0.15694	0.16592	0.082426	1.518	1.436	1.4921	1.4083	1.131083	24.89	-

All Junctions

Jct	Name	Mass Flow Rate Thru Jct (kg/sec)	dP Stag. Total (bar)	P Stag. In (bar)	P Stag. Out (bar)	P Static In (bar)	P Static Out (bar)	dT Stag. (deg. C)	T Stag. Inlet (deg. C)	T Stag. Outlet (deg. C)	T Static In (deg. C)	T Static Out (deg. C)	dH Stag. (kJ/kg)	H Stag. In (kJ/kg)
5	Branch	N/A	0.0000	1.399	1.399	1.3837	1.384	0.00	22.72	22.72	21.81	21.81	N/A	45
6	Branch	0.06680	0.0000	1.389	1.389	1.3860	1.344	0.00	21.79	21.79	21.62	21.62	19.01	0.00
7	Tool 1	0.07832	0.3378	1.351	1.013	1.2854	1.013	0.00	24.16	24.16	19.94	19.94	0.00	45
8	Tool 2	0.07112	0.2785	1.292	1.013	1.2356	1.013	0.00	23.19	23.19	19.45	19.45	0.00	45
9	Tool 3	0.06773	0.2525	1.266	1.013	1.2141	1.013	0.00	22.34	22.34	18.84	18.84	0.00	45
10	Tool 4	0.06680	0.2461	1.259	1.013	1.2090	1.013	0.00	21.60	21.60	18.18	18.18	0.00	45

Figure 3.16 Output window for Cool Case Scenario

Analysis summary

By carefully selecting the input parameters from the specified system parameters, you were able to use AFT Arrow to determine the temperature extremes of the gas being supplied to the tools in a compressed air system. The temperature extremes of 18.2 deg. C to 96.6 deg. C can now be sent to the tool manufacturer, who will use it to compensate for the temperature sensitivity of the tools.

Isometric Pipe Drawing Mode

AFT Arrow allows the user to place pipe or junction objects anywhere in the Workspace.

Objects are placed on a 2D grid by default, as was the case with this example. Figure 3.17 shows the compressed air system with the 2D grid displayed (select Show Grid from the Arrange menu).

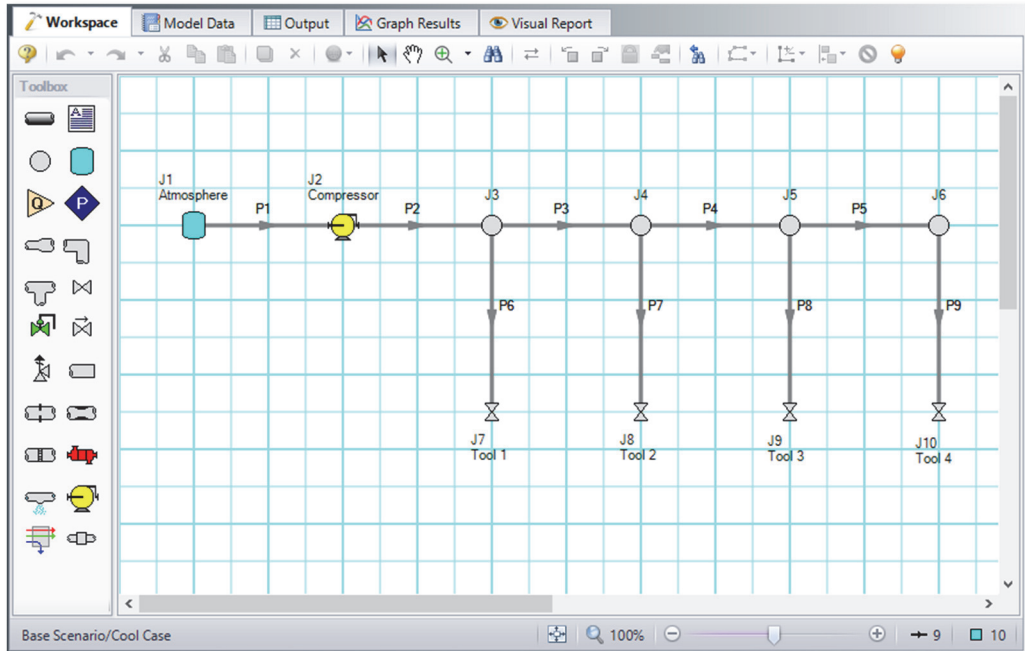


Figure 3.17 Compressed air system with 2D grid shown

At times it may be convenient to demonstrate the three-dimensional nature of a system. For example, if you are building a model based on isometric reference drawings. AFT Arrow includes an Isometric Pipe Drawing Mode for these cases. The isometric grid has three gridlines that are offset by 60° , representing the x, y, and z axes. Figure 3.18 shows the compressed air system built on an isometric grid.

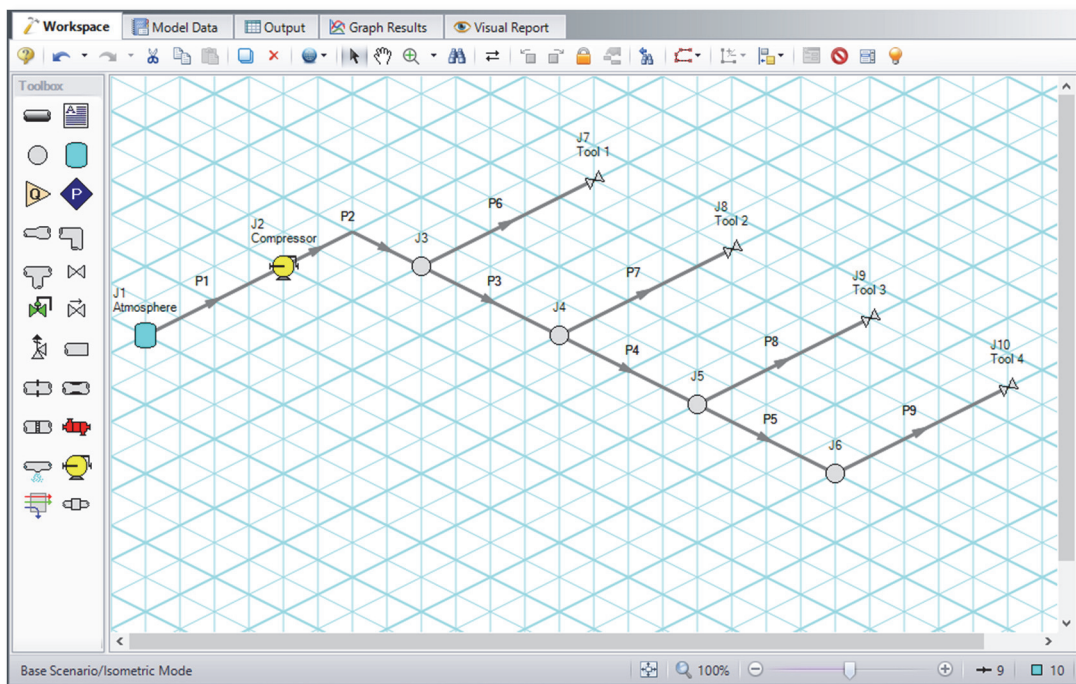


Figure 3.18 Compressed air system with isometric grid shown

You can enable the isometric grid by going to the Arrange menu. Under Pipe Drawing Mode, there are three options: 2D Freeform (default), 2D Orthogonal, and Isometric.

Creating the compressed air system on an isometric grid will demonstrate how to use this feature.

1. Go to the File menu and select New.
2. From the Arrange menu, Show Grid and choose Isometric under Pipe Drawing Mode.
3. Place junctions J1-J7 on the Workspace in the positions shown in Figure 3.18.
4. You will notice that placing junctions onto the Workspace follows the usual rules, however, the visual appearance of the icons can be more complex than on a 2D grid. Due to the increased number of axes, the preferred icon and rotation can be selected to obtain visual consistency. Right click on J7 and select Customize Icon. Select the icon shown in Figure 3.19.

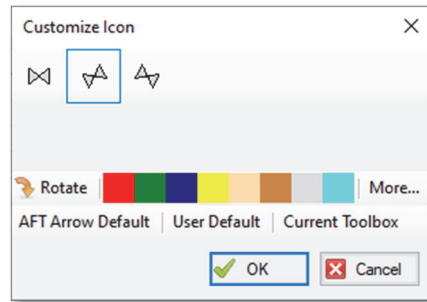


Figure 3.19 Right click on the junction to open the Customize Icon window and select the preferred settings

5. Copy J7 for the tools, J8-J10, to maintain the preferred icon.
6. Draw P1, as shown in Figure 3.20.
7. Draw P2 from J2 to J3. A red-dashed preview line will show how the pipe will be drawn on the isometric grid. As you are drawing a pipe, you can change the preview line by clicking any arrow key on your keyboard or scrolling the scroll wheel on your mouse. Figure 3.20 shows Pipe 2 being drawn with the preview line.

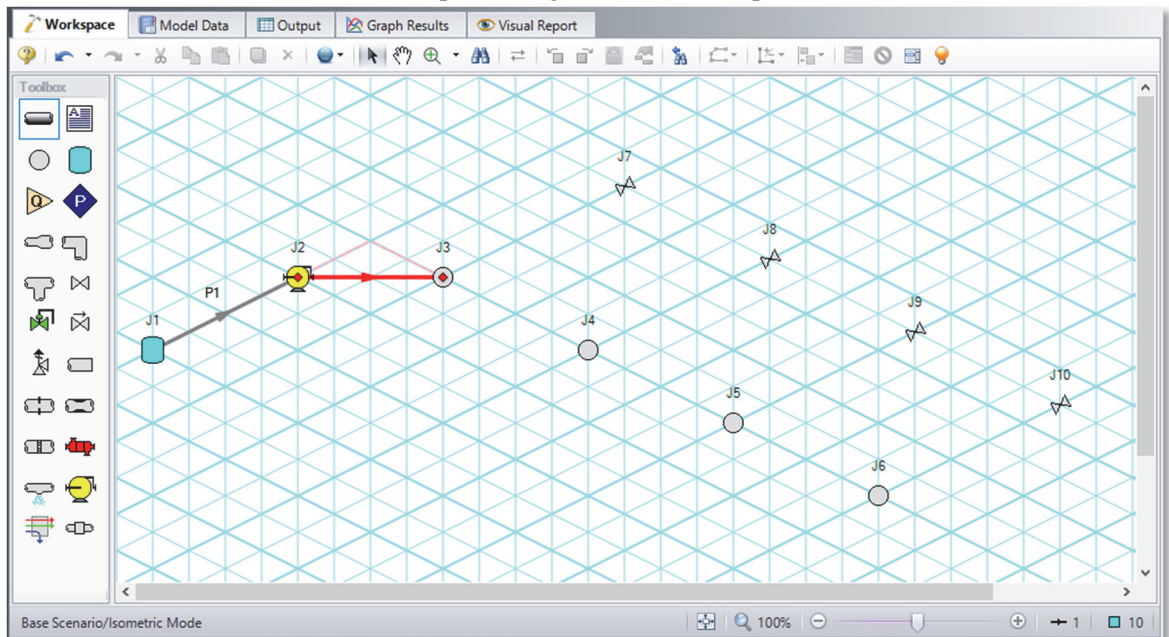


Figure 3.20 A preview line shows when drawing or adjusting pipes

Note: You can hold the “Alt” key while adjusting a pipe by the endpoint to add an additional segment. This can be used with the arrow key or mouse scroll wheel to change between different preview line options.

8. Draw pipes P3-9, as shown in Figure 3.21.
9. The grid can be shown or turned off in the Arrange menu.

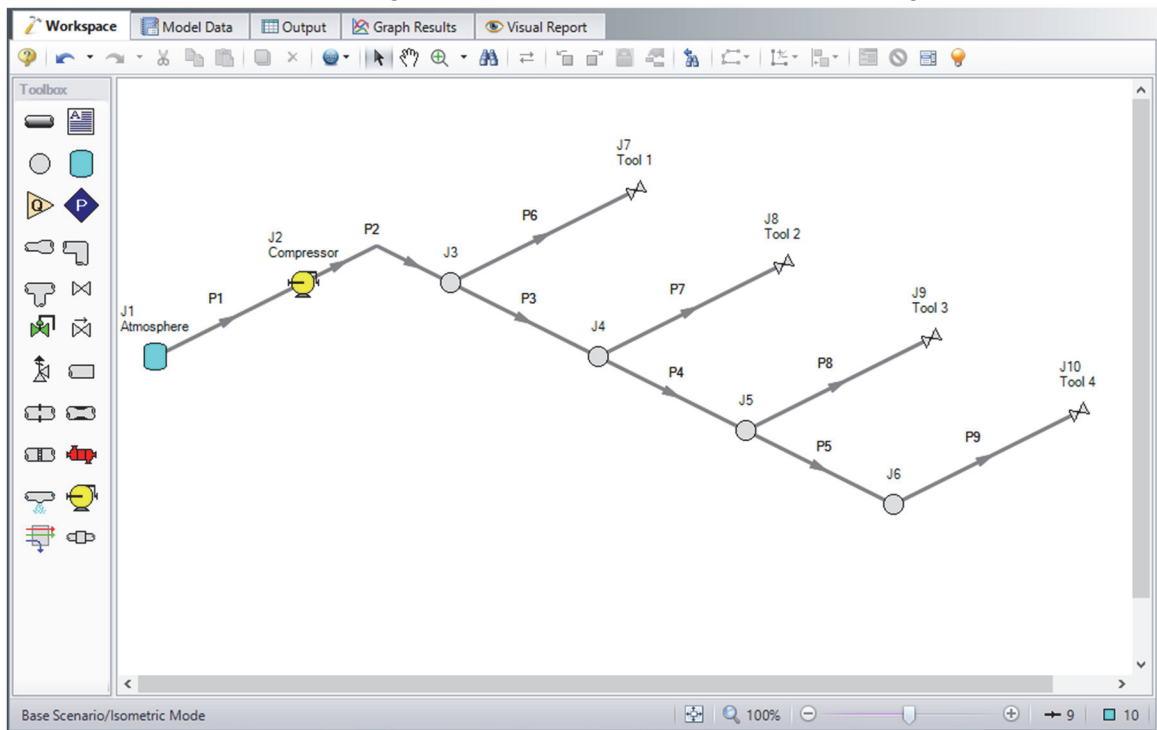


Figure 3.21 Compressed air system with isometric grid not shown

Natural Gas Burner System Example

This example demonstrates how to size a heat exchanger to deliver natural gas at a minimum required temperature.

Topics covered

This example will cover the following topics:

- Sizing a heat exchanger for a particular system
- Entering a loss curve for a heat exchanger
- Specifying heat transfer data for pipes
- Use of flow control valves

Required knowledge

This example assumes that the user has some familiarity with AFT Arrow such as placing junctions, connecting pipes, and entering pipe and junction properties. Refer to the Flow Through an Orifice Example in Chapter 2 for more information on these topics.

Model file

This example uses the following file, which is installed in the Examples folder as part of the AFT Arrow installation:

- *Metric – Natural Gas Burner.aro* - AFT Arrow model file

This example is provided in US customary units in the US – Natural Gas Burner model file.

Problem statement

An underground storage reservoir containing natural gas made up mostly of methane supplies gas to five burners. The gas source is at 34.5 barG (3450 kPa(g)), and 10 deg. C. The gas is supplied to each of the burners at 6.9 barG (690 kPa(g)). To assure that the flow to each of the burners is equal, each burner has a control valve that controls the flow to 2.25 kg/sec.

The pipes in the system are uninsulated STD (schedule 40) steel pipes, with standard roughness. The ambient temperature surrounding the pipes is 24 deg. C, and the pipes have an external heat transfer coefficient of 57 W/m²-K.

In order to operate at the best efficiency, the gas should be delivered to the burners at a minimum stagnation temperature of 38 deg. C. To achieve this, the gas flows through a heat exchanger which has a 70 kPa pressure drop at 11 kg/sec.

How much heat must be added by the heat exchanger to ensure that all of the burners will receive gas at the specified minimum temperature? Elevation changes can be neglected.

Step 1. Start AFT Arrow

From the Start Menu choose AFT Products and AFT Arrow.

Step 2. Specify system properties

1. Open the System Properties window by selecting System Properties in the Analysis menu.
2. On the Fluid Data tab, select the AFT Standard database and then select "Methane" in the Fluids Available in Database list.
3. Click "Add to Model" to select methane for use in this model.
4. Use the default "Redlich-Kwong" for the equation of state and "Generalized" for the enthalpy model. Click OK.

Step 3. Build the model

A. Place the pipes and junctions

At this point, the first two items are completed on the Checklist. The next Checklist item is to "Define Pipes and Junctions". In the Workspace window, assemble the model as shown in Figure 4.1.

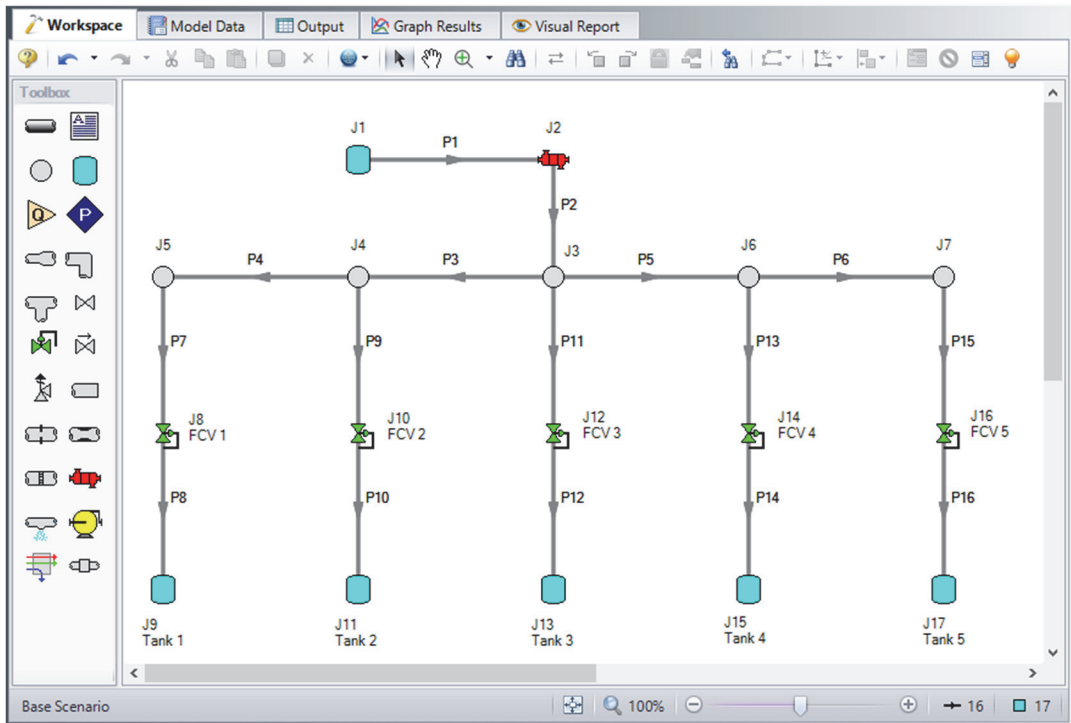


Figure 4.1 Layout of pipe system for Natural Gas Burner System Example

B. Enter the pipe data

The system is in place, but now you need to enter the input data for the pipes and junctions. Double-click each pipe and enter the following data in the Properties window (or use the Global Pipe Editing window, as discussed in Chapter 3).

All of the pipes are Steel - ANSI, STD (schedule 40), with the Standard friction model and the following data:

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Pipe	Length (meters)	Nominal Size
P1	30	4 inch (102.3 mm ID)
P2	6	4 inch (102.3 mm ID)
P3	6	4 inch (102.3 mm ID)
P4	6	4 inch (102.3 mm ID)
P5	6	4 inch (102.3 mm ID)
P6	6	4 inch (102.3 mm ID)
P7	1.5	3 inch (77.9 mm ID)
P8	1.5	3 inch (77.9 mm ID)
P9	1.5	3 inch (77.9 mm ID)
P10	1.5	3 inch (77.9 mm ID)
P11	1.5	3 inch (77.9 mm ID)
P12	1.5	3 inch (77.9 mm ID)
P13	1.5	3 inch (77.9 mm ID)
P14	1.5	3 inch (77.9 mm ID)
P15	1.5	3 inch (77.9 mm ID)
P16	1.5	3 inch (77.9 mm ID)

Enter the following data on the Heat Transfer tab for each pipe, as shown for P1 in Figure 4.2:

1. Heat Transfer Model = Convective Heat Transfer
2. Ambient Temperature = 24 deg. C
3. External Convection Data Source = User Specified
4. External Convection Coefficient = 57 W/m²-K

Pipe Properties

Number: Upstream Junction: None
 Name: Pipe Downstream Junction: None
 Copy Data From Pipe... Copy Previous...

OK Cancel Jump... Help

Pipe Model Fittings & Loges **Heat Transfer** Design Alerts Optional Notes

Heat Transfer Model: Convective Heat Transfer
 Resistance Geometry: Radial
 Number of Insulation Layers: None

Ambient Conditions
 Temperature: 24 deg. C
 Fluid Velocity: meters/sec
 Fluid: ☐ Air ☐ Water

Load Default

Resistance Type	Apply	Conductivity/Convection Data Source	Conductivity	Thickness	HT Area Ratio	Convection Coefficient
Units			W/m-K	cm		W/m ² -K
Fluid Internal	<input checked="" type="checkbox"/>	Correlation			1	Gnielinski
Pipe Wall	<input checked="" type="checkbox"/>	Material Database	From Database	0.54864	1	
External	<input checked="" type="checkbox"/>	User Specified			1	57

Figure 4.2 Pipe 1 Heat Transfer window

C. Enter the junction data

J1 Supply Reservoir (modeled as a Tank junction)

1. Elevation = 0 meters
2. Pressure = 34.5 barG (3450 kPa(g))
3. Temperature = 10 deg. C

J2 Heat Exchanger

1. Elevation = 0 meters
2. Enter Loss Model Data
 - a. Select the Loss Model as "Resistance Curve", and then click the "Enter Curve Data" button
 - b. Select the "Flow Parameter" as "Mass"
 - c. Enter 11 kg/sec and 70 kPa in the Raw Data table
 - d. Click the "Fill as Quadratic" button to create data for a square loss curve
 - e. Select "Generate Curve Fit Now" to create a quadratic curve fit

To solve this problem, you will have to guess how much heat to add to the heat exchanger, examine the results, and adjust the heat added until you achieve the desired minimum temperature at the burners. To do this, select the Thermal Data tab on the Heat Exchanger Properties window, and select the Thermal Model as "Specified Heat Rate In Constant". Then enter a value for Heat Flow Into System. For the first guess, use 500 kW.

J8, J10, J12, J14, J16 flow control valves

1. Elevation = 0 meters
2. Valve Type is Flow Control (FCV)
3. Control Setpoint, Mass Flow Rate = 2.25 kg/sec

J9, J11, J13, J15, J17 burners (modeled as Tank junctions)

1. Elevation = 0 meters
2. Pressure = 6.9 barG (690 kPa(g))
3. Temperature = 260 deg. C

J2, J3, J4, J5, J6 branch junctions

1. Elevation = 0 meters

D. Check if the pipe and junction data is complete

Turn on "Show Object Status" from the View menu to verify that all the necessary data is entered. If all data is entered, the "Define Pipes and Junctions" Checklist item on the Quick Access Panel will have a check mark after the Checklist is opened. If not, the uncompleted pipes or junctions will have their number shown in red. If this happens, go back to the uncompleted pipes or junctions and enter the missing data. You can also open the Undefined Objects list from the View menu by clicking on "List Undefined Objects..." to see what data is missing.

Step 4. Run the model

Select "Run Model" in the Analysis menu. This will open the Solution Progress window. This window allows you to watch as the AFT Arrow Solver converges on the answer. Once the model has converged, you can view the results by clicking on the Output button at the bottom of the Solution Progress window.

Step 5. Examine the results

The Output window contains all the data that was specified in the Output Control window.

Examination of the stagnation temperature at the outlets of the pipes discharging to the burners shows that the lowest temperature is 17 deg. C (see Pipe 15 in Figure 4.3). This is well below the required minimum temperature of 38 deg. C. The heat added to the heat exchanger must be increased, and the model must be run again to determine the outlet temperature at the new value.

Step 6. Iterate on heat rate

By trial and error, you will find that you need to add 1060 kW to the heat exchanger to achieve a minimum stagnation temperature of 38 deg. C.

Analysis summary

Using AFT Arrow, you were able to determine the amount of heat required by the heat exchanger to supply natural gas to the burners at the minimum required temperature.

The goal seeking capabilities in the optional AFT Arrow GSC Module would allow this problem to be solved directly without manual iteration. The variable would be specified as the heat exchanger heat rate, and the goal would be the minimum discharge pipe exit temperature.

More discussion on the GSC Module is given in Chapter 5.

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Output

General Warnings Valve Summary Heat Exchanger Summary Tank Summary

Jct	Name	Mass Flow (kg/sec)	dP Stag. (bar)	dP Static (bar)	dT Static (deg. C)	T Static Inlet (deg. C)	T Static Outlet (deg. C)	Heat Rate In (kW)	T Stag 2nd Inlet (deg. C)	T Stag 2nd Outlet (deg. C)
2	Heat Exchanger	11.25	0.7322	0.7738	-18.03	8.901	26.93	500.0	N/A	N/A

Pipes Axial Points Heat Transfer

Pipe	Name	Mass Flow Rate (kg/sec)	Vel. In (meters/sec)	Vel. Out (meters/sec)	Mach # In	Mach # Out	dP Stag. Total (bar)	P Stag. In (bar)	P Stag. Out (bar)	P Static In (bar)	P Static Out (bar)	dT Stag. (deg. C)	T Stag. Inlet (deg. C)	T Stag. Outlet (deg. C)	T Static In (deg. C)	T Static Out (deg. C)
4	Pipe	2.250	12.42	12.42	0.02911	0.02912	0.01647	32.502	32.486	32.485	32.469	0.083923	27.63	27.550	27.604	27.520
5	Pipe	4.500	24.82	24.86	0.05819	0.05830	0.06557	32.568	32.502	32.500	32.434	0.065985	27.67	27.608	27.554	27.488
6	Pipe	2.250	12.42	12.42	0.02911	0.02912	0.01647	32.502	32.486	32.485	32.469	0.083923	27.63	27.550	27.604	27.520
7	Pipe	2.250	21.40	21.41	0.05019	0.05022	0.01698	32.486	32.469	32.435	32.418	0.021734	27.53	27.512	27.444	27.422
8	Pipe	2.250	89.27	90.14	0.20477	0.20675	0.07305	7.986	7.913	7.774	7.698	0.002441	17.02	17.014	15.251	15.213
9	Pipe	2.250	21.40	21.41	0.05017	0.05020	0.01697	32.502	32.485	32.452	32.435	0.022108	27.62	27.595	27.528	27.506
10	Pipe	2.250	89.29	90.17	0.20480	0.20679	0.07307	7.986	7.913	7.774	7.698	0.002815	17.10	17.096	15.333	15.295
11	Pipe	2.250	21.36	21.37	0.05008	0.05010	0.01694	32.568	32.551	32.517	32.500	0.022345	27.68	27.661	27.594	27.572
12	Pipe	2.250	89.31	90.18	0.20482	0.20681	0.07308	7.986	7.913	7.773	7.698	0.003017	17.14	17.139	15.376	15.337
13	Pipe	2.250	21.40	21.41	0.05017	0.05020	0.01697	32.502	32.485	32.452	32.435	0.022108	27.62	27.595	27.528	27.506
14	Pipe	2.250	89.29	90.17	0.20480	0.20679	0.07307	7.986	7.913	7.774	7.698	0.002815	17.10	17.096	15.333	15.295
15	Pipe	2.250	21.40	21.41	0.05019	0.05022	0.01698	32.486	32.469	32.435	32.418	0.021734	27.53	27.512	27.444	27.422
16	Pipe	2.250	89.27	90.14	0.20477	0.20675	0.07305	7.986	7.913	7.774	7.698	0.002441	17.02	17.014	15.251	15.213

Base Scenario

Figure 4.3 Output for Natural Gas Burner System Example

AFT Arrow Add-on GSC Module Example

This example demonstrates how to use the Goal Seek and Control (GSC) optional add-on module to AFT Arrow. The user can only perform these examples if access to the relevant module is available.

Topics covered

This example will cover the following topics:

- Goal Seek and Control Manager
- Defining GSC Variables and Goals
- Using Group Max/Min Goals
- Linking Variables

Required knowledge

This example assumes that the user has some familiarity with AFT Arrow such as placing junctions, connecting pipes, and entering pipe and junction properties. Refer to the Flow Through an Orifice example in Chapter 2 for more information on these topics. To model the heat transfer in these examples, the user may need to refer to Chapter 3 for more detailed explanations.

Model file

This example uses the following files, which are installed in the Examples folder as part of the AFT Arrow installation:

- *Metric - Process Steam System.aro (GSC Scenario)* – AFT Arrow model file

This example is provided in US customary units under the *US - Process Steam System.aro* model file.

Problem statement

A process steam supply system has two boilers at 20.7 barG (2070 kPa(g)) and 430 deg. C.

All of the pipes in the system have 5 cm of insulation with a thermal conductivity of 0.03 W/m-K, and an external convection coefficient of 28 W/m²-K. The ambient temperature is 24 deg. C. The pipes are all Steel – ANSI, STD (schedule 40). All of the elbows in the system are Smooth, with an r/D of 1.5.

Assume "Redlich-Kwong" for the equation of state model, and "Generalized" for the enthalpy model. All of the tees in the system should be modeled using the Detailed loss model, with sharp edges.

The system has six users with variable peak flow demands:

- User #1: 18,000 kg/hr
- User #2: 23,000 kg /hr
- User #3: 25,000 kg /hr
- User #4: 25,000 kg /hr
- User #5: 18,000 kg /hr
- User #6: 27,000 kg /hr

GSC Example

For the specified design flows, the process steam system must meet a minimum delivery pressure of 7 barG (700 kPa(g)) at each discharge.

Step 1. Start AFT Arrow

From the Start Menu choose AFT Products and AFT Arrow.

Step 2. Specify solution control

There is an option available in Solution Control when using one of the marching methods that can sometimes result in an overall reduction in solution runtime. This option is to first solve the system using the Lumped Adiabatic method and then use these results as a starting point for the marching solution. Since the Lumped Adiabatic solution can typically be obtained much faster, this can provide an overall reduction in runtime for the marching method.

To activate this option, do the following:

1. Open the Solution Control window
2. On the Solution Method tab, select the “First Use Lumped Adiabatic Method to Obtain Initial Starting Point For Marching Solution” option
3. Click OK to close the window

Step 3. Specify system properties

1. Open the System Properties window by selecting System Properties in the Analysis menu
2. On the Fluid Data Tab, select the AFT Standard database, and then select "Steam" in the fluids available window
3. Click "Add to Model" to select steam for use in this model
4. Select the "Redlich-Kwong" Equation of State option
5. Select the "Generalized" Enthalpy model
6. Click the OK button

Step 4. Build the model

A. Place the pipes and junctions

At this point, the first two items are completed on the Checklist. The next Checklist item is to “Define Pipes and Junctions”. In the Workspace window, assemble the model as shown in Figure 5.1.

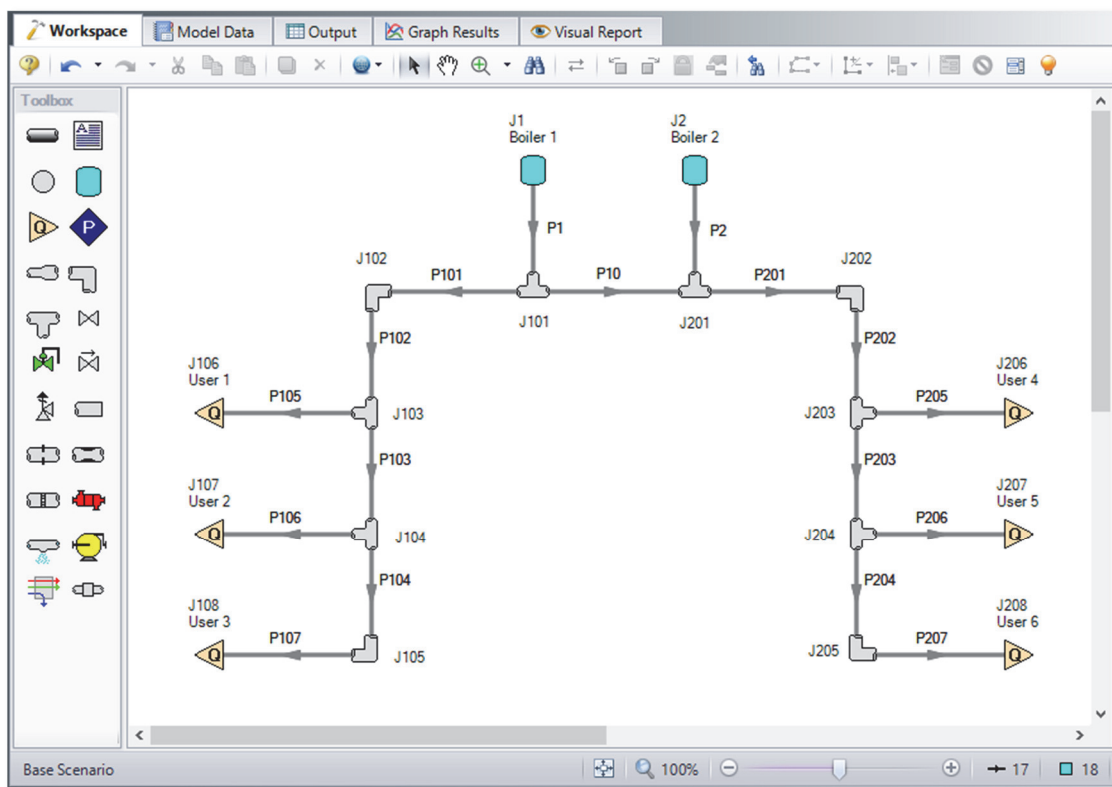


Figure 5.1 Layout of pipe system for Process Steam System Example

B. Enter the pipe data

The system is in place, but now you need to enter the input data for the pipes and junctions. Double-click each pipe and enter the following data in the Properties window (or use the Global Pipe Editing window, as discussed in Chapter 3):

All of the pipes are Steel – ANSI STD (Schedule 40) (Note: The 12 inch diameter pipes will be Schedule 40) with standard roughness:

Pipe	Length (meters)	Nominal Size
P1	30	12 inch (30.3cm ID)
P2	46	12 inch (30.3cm ID)
P10	23	12 inch (30.3cm ID)
P101	122	8 inch (20.3cm ID)
P102	229	8 inch (20.3cm ID)
P103	229	8 inch (20.3cm ID)
P104	76	8 inch (20.3cm ID)
P105	30	6 inch (15.4 cm ID)
P106	15	6 inch (15.4 cm ID)
P107	23	6 inch (15.4 cm ID)
P201	76	8 inch (20.3cm ID)
P202	152	8 inch (20.3cm ID)
P203	152	8 inch (20.3cm ID)
P204	152	8 inch (20.3cm ID)
P205	15	6 inch (15.4 cm ID)
P206	23	6 inch (15.4 cm ID)
P207	15	6 inch (15.4 cm ID)

Enter the following data on the Heat Transfer tab for each pipe:

1. Heat Transfer Model = Convective Heat Transfer
2. Ambient Temperature = 24 deg. C
3. Number of Insulation Layers = 1 External
4. Insulation #1 Conductivity = 0.03 W/m-K, Thickness = 5 cm
5. External Convection Coefficient = 28 W/m²-K

C. Enter the junction data***J1, J2 Tank Junctions***

1. Elevation = 0 meters
2. Pressure = 20.7 barG (2070 kPa(g))
3. Temperature = 430 deg. C

J106, J107, J108, J206, J207, J208 Assigned Flow Junctions

1. Elevation = 0 feet
2. Flow Rate = see Problem Statement

J102, J105, J202, J205 Bend Junctions

1. Elevation = 0 meters
2. Type = Smooth Bend
3. Angle = 90 deg.
4. $r/D = 1.5$

Note: The arrangement of the pipes on the Detailed tee junctions is important. Be certain that the inlet, outlet and branch pipes are assigned appropriately.

J101, J103, J104, J201, J203, J204 Tee Junctions

1. Elevation = 0 meters
2. Loss Model = Detailed
3. Type = Tee (Sharp, Straight Run)
4. Initial Pressure = 7 barG (700 kPa(g)) (on Optional tab)

Note: Sometimes adding initial guesses to pipes or junctions can help difficult solutions converge.

D. Check if the pipe and junction data is complete

Turn on “Show Object Status” from the View menu to verify that all the necessary data is entered. If all data is entered, the “Define Pipes and Junctions” Checklist item on the Quick Access Panel will have a check mark. If not, the uncompleted pipes or junctions will have their number shown in red. If this happens, go back to the uncompleted pipes or junctions and enter the missing data. You can also open the Undefined

Objects list from the View menu by clicking on “List Undefined Objects...” to see what data is missing.

GSC Problem Statement

Use the Goal Seek and Control module to determine the supply pressure required to deliver steam at a minimum discharge delivery pressure of 7 barG (700 kPa(g)) for each user.

GSC Step 1. Create a scenario for GSC case

Create a new scenario from the Base Scenario for the GSC Case. Refer to Chapter 3 for directions on how to add a scenario.

GSC Step 2. Activate the GSC Module

Activate the GSC Module by choosing Activate Modules from the Tools menu and selecting the GSC Module in the list.

Though the module is activated, you have the option to use or ignore it. This is helpful if you want to check the impact of changes in your system configuration or in troubleshooting the model without solving for the variables. For the module’s features to be used in the simulation calculations, select Goal Seek & Control from the Analysis menu and then select Use (Figure 5.2)

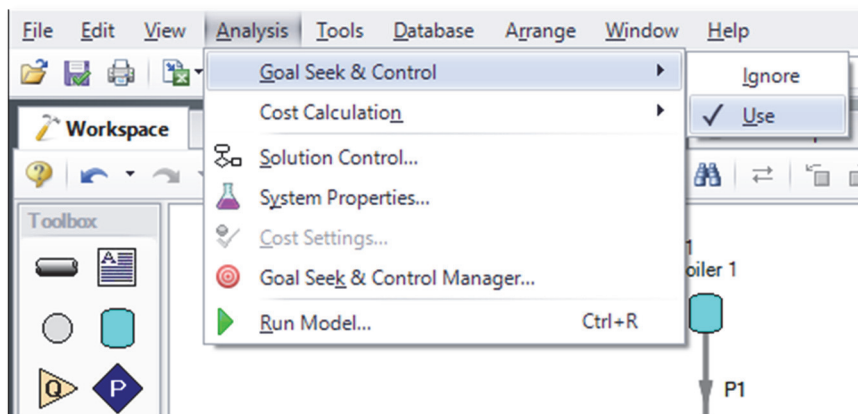


Figure 5.2 Setting AFT Arrow to use the GSC module.

GSC Step 3. Open the Goal Seek and Control Manager

When the GSC Module is activated, Specify Goal Seek and Control appears as an additional Checklist item.

The Goal Seek and Control is specified by entering data for variables and goals in the Goal Seek and Control Manager window. Open the Goal Seek and Control Manager from the Analysis Menu. After opening the Goal Seek and Control Manager, the user specifies all of the system variables, as well as the desired goals. The Goal Seek and Control Manager is shown in Figure 5.3 below.

GSC Step 4. Add the variables

In the GSC module, variables are the parameters that AFT Arrow will modify in order to achieve the specified goals. To obtain a unique answer, there should be one variable applied for each goal. You may define as many variables and goals as you wish.

Select the Variables tab on the Goal Seek and Control Manager window. The Variables tab allows users to create and modify the system variables. On the Variables tab, you are able to select the object and junction types, the name and number of the object to which the variable applies, and the object parameter that is to be varied. Additionally, you can elect to apply certain variables while omitting others.

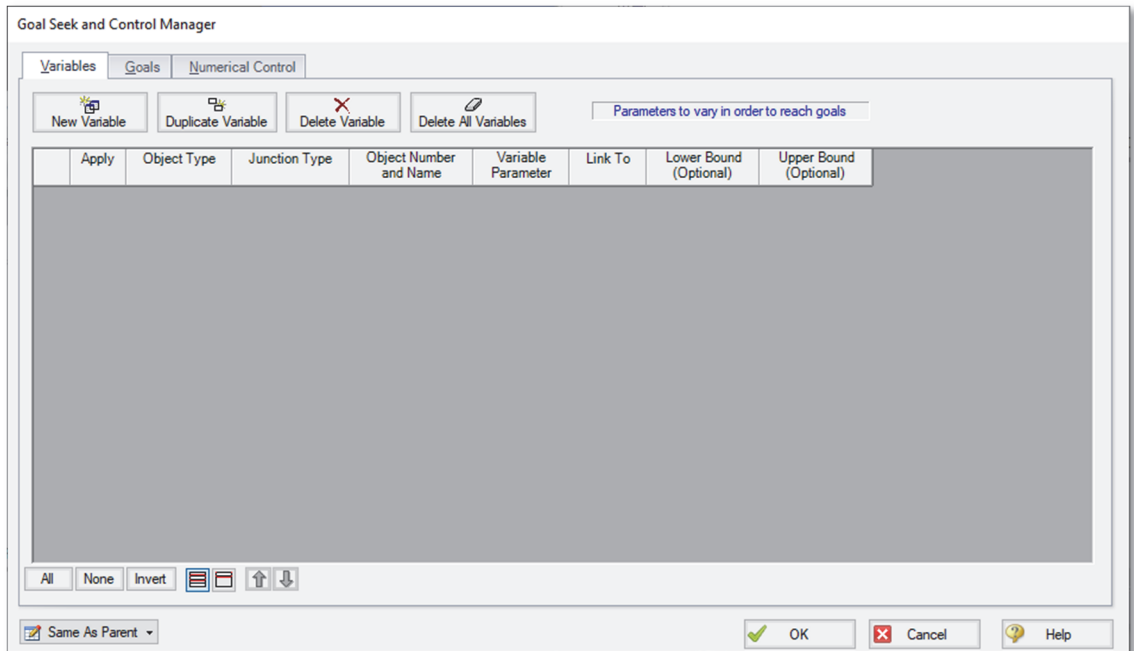


Figure 5.3 The Goal Seek and Control Manager is used to define GSC Variables and Goals

For this example, we want to find the supply pressures that will give us a specific minimum discharge pressure. Select the “New Variable” button, and input the following variable data:

1. Apply: Checked
2. Object Type: Junction
3. Junction Type: Tank
4. Junction Number and Name: J1 (Boiler 1)
5. Variable Parameter: Pressure
6. Link To: (None)
7. Lower and Upper Bounds: Leave blank

The Apply column allows users to specify which of the variables that have been defined will be used. This allows the flexibility of creating multiple variable cases, while only applying selected variables for any given run.

The Link To column allows users to apply the same variable to multiple objects. This allows users to force parameters for several objects to be varied identically.

Upper and lower bounds provide logical extremes during the goal search.

Linking variables

This process steam system has two boilers to supply steam to the users. We have defined a variable for the first boiler, but we have not yet accounted for the second boiler.

For this example, the discharge pressures will be defined as a single Group Max/Min goal (see Step 5). However, if we define the second boiler as another independent variable, this would create only one goal for two variables.

To solve this issue, we will use variable linking. Variable linking allows you to tie multiple variables together, forcing them to be the same. To accomplish this, we will add a constraint to the problem that both of the boiler supply pressures must be the same.

Select the “New Variable” button to add the variable for the second boiler. To implement variable linking, specify Boiler 1 (J1) in the Link To column of the Boiler 2 (J2) variable. Enter the data as shown below.

1. Apply: Checked
2. Object Type: Junction
3. Junction Type: Tank
4. Junction Number and Name: J2 (Boiler 2)
5. Variable Parameter: Pressure
6. Link To: J1 (Boiler 1)
7. Lower and Upper Bounds: Leave Blank

After entering the data, the Variables tab should appear as shown in Figure 5.4.

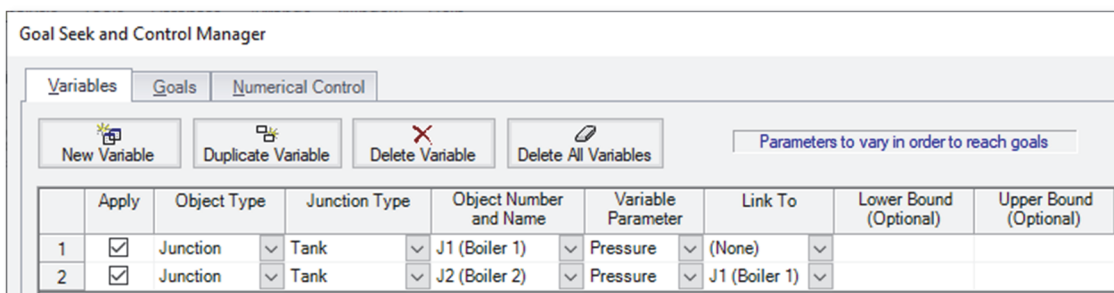


Figure 5.4 GSC Variables are parameters that are changed by AFT Arrow to achieve the defined goals

GSC Step 5. Add a goal

Goals are the parameters you want to achieve. The goals are achieved as AFT Arrow modifies the variables. To obtain a unique answer, there should be one goal applied for each variable. You may define as many variables and goals as you wish.

Select the Goals tab on the Goal Seek and Control Manager window. The Goals tab allows users to create and modify the system goals. The goal type, object type, and the goal parameter are selected. A criterion for determining if the goal has been met is then specified, along with a value and units for the goal parameter. The user then selects the object to which the goal applies and, if applicable, the location on the object at which the goal applies (e.g., the inlet or outlet of a pipe object).

For this example, we will be using a Group Max/Min goal. This type of goal allows a single goal to be applied to a group of objects. Arrow applies a Group Max/Min goal by ensuring the final goal value is either greater than or equal to (Min) or less than or equal to (Max) the specified value.

For our example, a Group Max/Min goal will be applied to ensure the minimum discharge pressure at all of the assigned flow junctions is at least 7 barG (700 kPa(g)).

Define a group

In order to use a Group goal, the objects that the goal applies to must be added to a Group. For detailed information about Groups, see the AFT Arrow Help system.

To create a group, select the Groups → Create option from the Edit menu (note: you will have to click OK on the GSC Manager window to be able to access the menu items). When prompted, give the new group a name, such as "Users", and select OK. Alternatively, you can select the Assigned Flow junctions on the Workspace before creating the groups and they will be pre-selected when the group is created (note: you can select multiple objects at the same time by holding SHIFT as you select each object).

After naming the new group, the Group Manager will be displayed. Select the new group name from the list, and then select all of the assigned flow junctions from the junction list, as shown in Figure 5.5. After choosing the assigned flow junctions, select the OK button on the Group Manager window.

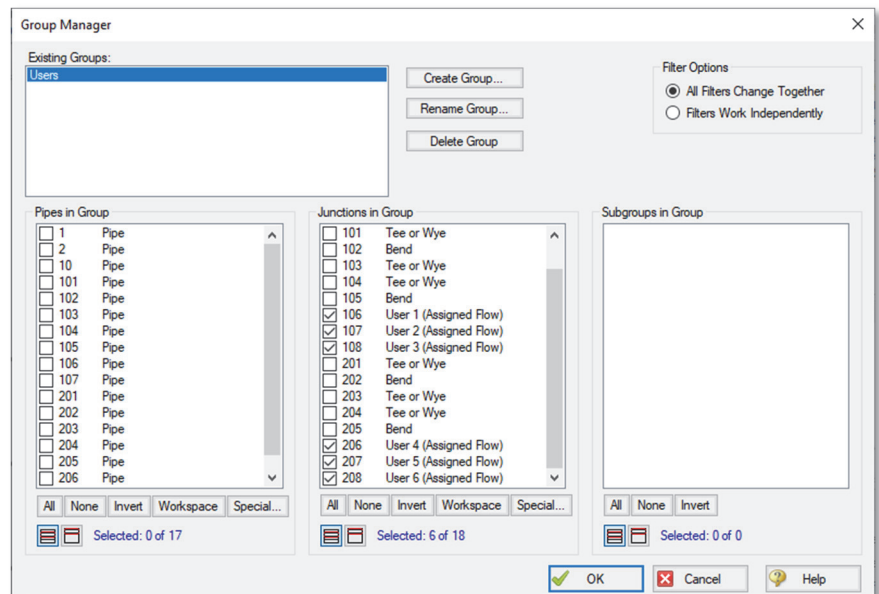


Figure 5.5 Groups are created using the Group Manager

Add a Group Max/Min goal

Now that the group has been defined, reopen the Goal Seek & Control Manager window, and select the Goals tab. Add a new Goal by clicking the New Goal button, and entering the following goal data:

1. Apply: Selected

2. Goal Type: Group
3. Object Type: Group Max/Min
4. Goal Parameter: Pressure Stagnation
5. Criteria: >=
6. Goal Value: 7
7. Goal Units: barG
8. Object ID: Users
9. Object Location: NA

After entering the data, the Goals tab should appear as shown in Figure 5.6.

As variables and goals are added to a model, AFT Arrow will display symbols beside the pipes and junctions that have variables or goals applied to them. The default is a “V” for variables, and a “G” for goals. This is illustrated in an example Workspace (not of this example model) shown in Figure 5.7.

The goal symbol is not displayed next to objects that are part of a group goal, so you will see only the “V” displayed on the Workspace for this example.

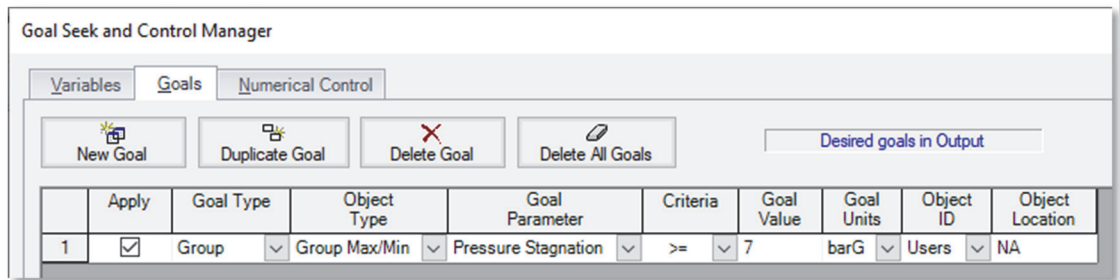


Figure 5.6 GSC Goals are the parameter values set by the user that AFT Arrow adjusts the variables to achieve

GSC Step 6. Run the model

Select “Run Model” in the Analysis menu. This will open the Solution Progress window. This window allows you to watch as the AFT Arrow Solver converges on the answer.

Note: When using the GSC module there is a new area displayed in Solution Progress that shows the specific progress of the GSC module. As it makes progress, the Best (Lowest) value will decrease towards zero. The field in the far right displays how many complete hydraulic solutions have been run.

After completion click the Output button at the bottom of the Solution Progress window.

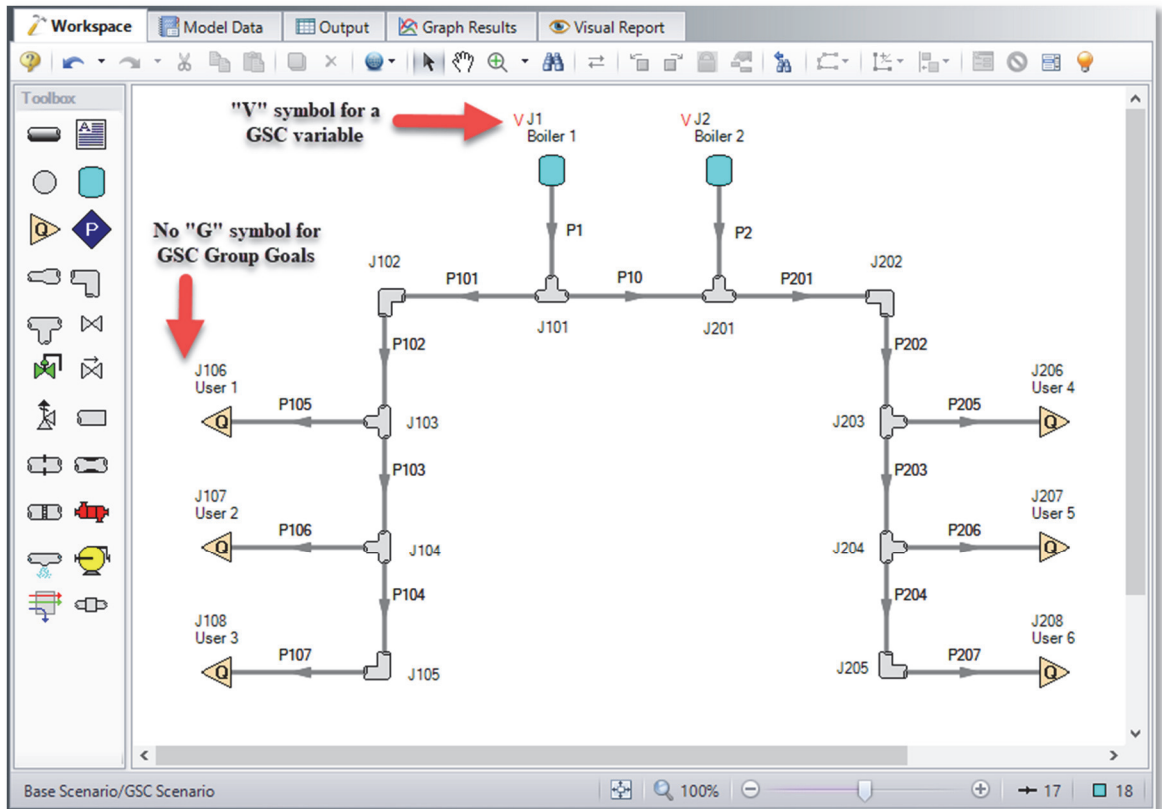


Figure 5.7 AFT Arrow displays symbols next to objects on the Workspace that have goals or variables defined

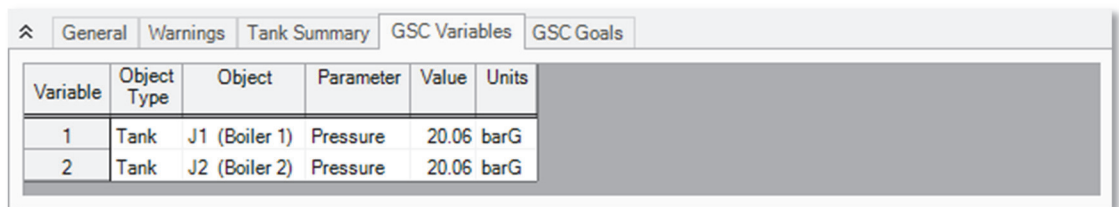
GSC Step 7. Examine the results

The Output window contains all the data that was specified in the Output Control window. The results of the GSC analysis are shown in the General Output section.

The GSC Variables tab shows the final values for the variable parameters, as shown in Figure 5.8. The GSC Goals tab shows the values achieved for the goals, as shown in Figure 5.9.

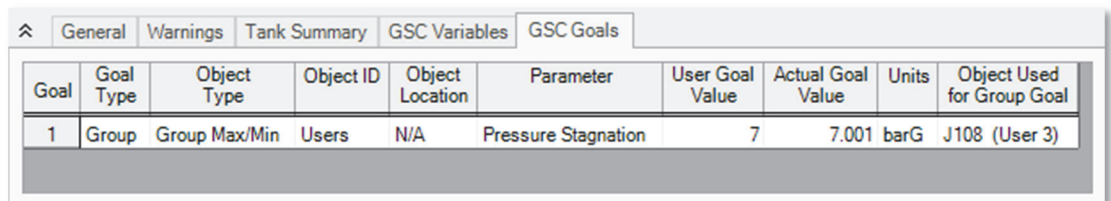
GSC analysis summary

The GSC module analysis determined the supply pressure required to deliver a minimum pressure of 7 barG (700 kPa(g)) at all of the users is 20.06 barG (kPa(g)) at the boilers. Note that, because the variable for the J2 Boiler pressure was linked to the J1 Boiler variable, the final variable results for both are identical.



Variable	Object Type	Object	Parameter	Value	Units
1	Tank	J1 (Boiler 1)	Pressure	20.06	barG
2	Tank	J2 (Boiler 2)	Pressure	20.06	barG

Figure 5.8 The final GSC Variable values are shown on the GSC Variables tab in the Output window General section



Goal	Goal Type	Object Type	Object ID	Object Location	Parameter	User Goal Value	Actual Goal Value	Units	Object Used for Group Goal
1	Group	Group Max/Min	Users	N/A	Pressure Stagnation	7	7.001	barG	J108 (User 3)

Figure 5.9 The final GSC Goal values are shown on the GSC Goals tab in the Output window General section. The Actual and User values should be close if GSC was successful. If not, a warning will appear.

Other AFT Arrow Capabilities

This Quick Start Guide necessarily omitted coverage of a number of AFT Arrow capabilities. This chapter briefly describes some of the important capabilities not covered.

Microsoft Excel™ data integration

AFT Arrow now includes enhanced Excel importing and robust Excel exporting. An Excel spreadsheet can be used to vary selected input parameters in multiple scenarios. Selected output can also be exported to specified Excel sheets and cells.

Integration with other software and data standards

AFT Arrow includes a number of importing and exporting capabilities. Piping layouts and dimensional data can be imported from GIS Shapefiles (SHP) to build a model. Additionally, CAESAR II Neutral Files (CII) can be imported into AFT Arrow and EPANET Files (INP) can be both imported and exported.

Piping Component Files (PCF) from AutoCAD Plant 3D, SmartPlant, PDS, CADWorx, and other software can be imported into AFT Arrow. These options are all accessed from the File Menu.

Gas mixtures using NIST REFPROP and Chempak

NIST REFPROP and Chempak support gas mixing in two forms. First, users can create their own mixtures. These are called *static mixtures* because they are defined before the model is run. Second, as flow

streams of different composition mix, an entirely new gas mixture results. Its composition depends on the composition of the incoming streams as well as the relative flow rates. Since in general the flow rates are not known by the user, AFT Arrow updates the composition of this new mixture as the simulation progresses. For this reason these mixtures are referred to as *dynamic mixtures*. AFT Arrow is restricted to non-reacting gas mixture calculations.

The ASME Steam Tables database

The ASME Steam Tables Database offers users access to fluid properties obtained from the IAPWS Industrial Formulation 1997 for the Thermodynamic Properties of Water and Steam (ISPWS-IF97). This database is selected by choosing the option at the top of the System Properties window, at which point it is automatically displayed in the Fluids in Current Model area.

Separator junction

AFT Arrow supplies a separator junction. This junction type allows you to separate fluids out of a mixture. Since mixtures can only be modeled using Chempak, this junction requires Chempak.

Fitting library

AFT Arrow offers a library of about 400 fitting losses that can be added to pipes.

Network databases

Junction components and pipe materials can be saved to databases for later reuse. Databases can be located on local PC's or deployed across local or wide area networks. The Database Manager allows users to connect to relevant databases for their specific pipe system design.

Varied pipe geometries including rectangular duct

Five different pipe geometries can be modeled in AFT Arrow. The default geometry is the cylindrical pipe. The other four geometries are

rectangular duct, cylindrical annulus, noncylindrical pipe, and helical tube.

Sonic choking

AFT Arrow models sonic choking in complex pipe systems and accurately predicts the resulting choked flow rate. In addition, AFT Arrow can accurately calculate multiple choking points in the system.

Rotating systems for turbomachinery

AFT Arrow allows users to specify rotational velocities such as those experienced in turbomachinery. AFT Arrow uses this information to determine the varying acceleration body force on each individual pipe as determined by the laws of rotational dynamics.

Elevation changes

AFT Arrow uses elevation differences between junctions to calculate hydrostatic or gravity pressure changes in a system. This can be especially useful for high density gases with moderate elevation changes, pipe systems with significant elevation changes such as those found in overland natural gas pipelines, and gas piping for deep mining operations.

Relief system modeling

AFT Arrow provides support for modeling relief systems, including relief valve junctions and support for ANSI/ISA Cv loss coefficients. Sonic capabilities allow modeling of high velocity conditions often found in relief systems.

Control valve modeling

AFT Arrow can model four types of control valves. They are Pressure Reducing Valves (PRVs), Pressure Sustaining Valves (PSVs), Flow Control Valves (FCVs), and Pressure Drop Control Valves (PDCVs).

Variable speed compressors and fans

AFT Arrow allows you to model controlled compressors or fans where the control parameter is flowrate, discharge, or suction pressure. The compressor or fan speed is varied to deliver the flow rate or discharge pressure you set.

Heat of compression

AFT Arrow allows users to choose several different compression models for compressor junctions. The compression process models how the heat of compression affects the gas temperature, which is especially important in compressor applications.

Insulation on inside of pipe/duct

Insulation can be placed on the inside of a pipe or duct, and the effect of reduced flow area on the pressure drop will be automatically determined. If modeling heat transfer, the effect of the insulation on the inside will be accounted for.

Data varied through Microsoft Excel™

You can use an Excel spreadsheet to vary selected input parameters.

Model heat transfer between loops

Heat transfer between loops which are hydraulically isolated can be modeled. The loops can have different fluids. This is called thermal linking.

View input and output data from different scenarios concurrently

Input data from different scenarios can be viewed concurrently in the Model Data window. Similarly, output data from different runs can be viewed concurrently in the Output window.

Design Alerts

Design Alerts for one or more parameters can be entered for a pipe. A common use is maximum and minimum allowed operating pressure. If the resulting value for that parameter violates the Design Alert a warning message is given in the output.

Cost calculations

Material, Installation and Maintenance costs can be calculated for junctions, pipes and fitting based on Cost Databases which are user-created. In addition, energy (operation) costs can be calculated for compressors/fans. Time value of money can be taken into consideration by entering inflation and interest rates. The results are presented in a Cost Report in the Output.

Retaining graphs

Comprehensive graphing features allow users to graph a wide variety of parameters at single points or along flow paths within their model. Graphs added to a Graph List are saved so that the graph can be regenerated if changes are made to the model input, or if the user desires to plot the same graph in multiple scenarios. Multiple graphs can be shown at the same time.

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AFT Arrow Add-on Modules



Automated Network Sizing

Evaluates the complex interaction of system variables to reveal combinations of cost savings



Goal Seek & Control

Identifies input parameters that yield desired output values and simulates control functions



For Product Support:

Call: (719) 686-1000

Email: support@aft.com



2955 Professional Place, Suite 301
Colorado Springs, CO 80904 USA
(719) 686 1000
info@aft.com
www.aft.com

